

SEDM-D

Multi compartment smoke control damper

Technical Documentation

Installation, Commissioning, Operation, Maintenance and Service Manual



CE
1391

These technical specifications state a type range of manufactured sizes and models of Multi compartment smoke control damper SEDM-D. It is valid for production, designing, ordering, delivery, maintenance and operation.

CONTENT

I. GENERAL.....	3
Description.....	3
II. DESIGN.....	5
Hand-operated designs.....	6
Rearming motor designs.....	6
Grilles designs.....	9
Electric parameters, wiring diagram.....	11
III. DAMPER CONTROL.....	13
IV. DIMENSIONS.....	15
Technical parameters.....	16
V. INSTALLATION.....	18
Placement and Installation.....	18
Statement of installations.....	19
Installation procedure.....	20
Cable connection.....	21
Shock absorber.....	22
Installation frame.....	22
Installation - shaft from concrete or aerated concrete.....	25
Installation - shaft from fire-resistant panels.....	27
VI. TECHNICAL DATA.....	29
Pressure loss.....	29
VII. MATERIAL, FINISHING.....	30
VIII. TRANSPORTATION, STORAGE AND WARRANTY.....	30
Logistic terms.....	30
Warranty.....	30
IX. ASSEMBLY, ATTENDANCE AND MAINTENANCE.....	31
Commissioning and revisions.....	31
X. ORDERING INFORMATION.....	31
Data label.....	31
Ordering key.....	32
Multi compartment smoke control damper SEDM-D.....	32
Accessories.....	33
Spare parts.....	33

I. GENERAL

Description

Smoke control dampers SEDM-D (hereinafter named also simply as „the dampers“) are intended to be used in multi compartment smoke control systems in vertical duct (shaft) installations.

In normal situation, the dampers remain closed (stand-by position). Upon an activation signal emitted either in the event of a fire, or during a functional test, the dampers of given compartments open in order to allow smoke and heat from the fire to be extracted outside the building. SEDM-D dampers open to the inside of the duct. The dampers opened during functional testing may be put back to the stand-by (closed) position by hand, or by using an optional electric rearming motor.

The dampers consist of a single calcium-silicate blade reinforced by steel crossbeams hanged on spring-equipped hinges, combined calcium-silicate and galvanized steel (optionally aluminum) body, a cold seal (silicon gasket) and a carbon based thermo-expanded hot seal, electrically activated restraint mechanism equipped by a permanent magnet with an electric coil, optional with end switches and optional electric rearming motor, and a metallic grille.

The dampers may be installed to the shaft directly using fire-resistant mastic, or using an optional installation frame.



SEDM-D dampers are characterized by

- Zero power consumption in stand-by position
- Instant opening and fast closing
- Small built-in dimensions
- Light design of high fire and pressure resistance
- Large effective area
- Room protected from moving parts
- Wide range of damper dimensions
- Wide range of colours available
- Easy installation also into thin shaftwall materials
- Availability of spare parts

Specifications

- Dimensions width B x height H
 - from 300x300 mm up to 700 x 1100 mm by 5 mm - hand-operated design
 - from 350x385 mm up to 700 x 1100 mm by 5 mm - rearming motor design
- Total depth of 90 mm (built-in depth 83 mm) without grille
- Grilles of 77% to 95% effective cross section available
- Opening and securing within 5 seconds; closing in less than 30 seconds
- Activation signal – pulse of length of 1 s min 24 V DC, or 48 V DC
- Universal 24/48 V rearming motor (optional)
- Degree of protection IP42 (electric part)
- In acc. with Regulation (EU) 305/2011 (CPR), EU Directive (EU) 2014/30/EU (EMC), Directive (EU) 2011/65/EU (RoHS)
- CE certification according to EN 12101-8
- Tested according to EN 1366-10
- Classified according to 13501-4
- Fire resistance cf. tab. bellow
- Pressure class 3 (underpressure 1500 Pa / overpressure 500 Pa)
- Closed blade tightness class 3 according to EN 1751
- Certificate of Constancy of Performance No. [1391-CPR-XXXX/XXXX](#)
- Declaration of Performance No. [PM/SEDM-D/01/XX/X](#)
- EU Declaration of Conformity No. [PM/SEDM-D/03/XX/X](#)
- Certificate EMC SZÚ N. [EMC-B-00933-23](#) (EMC), test report SZÚ No. 31-10777/1/IP (IP42)
- Efectis France Test report on fitness for use of mechanisms No. [EFR-22-0000822](#)
- In accordance with NF 61.937-1 and NF 61.937-10

Classification of Dampers

Vertical duct (shaft) construction	Classification**
Concrete or aerated concrete of thickness min. 70 mm, with or without installation frame	EI 120 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti
Selected light smoke extraction duct panels of given thickness*, with or without installation frame	EI 120 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti, or EI 90 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti, or EI 60 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti, depending on panel material and thickness*.

* → see page 19 for the variety of shaft panel materials and thicknesses and installation details with corresponding damper fire resistance class.

** The classification applies only to the damper equipped with a grille.

Operating conditions

Both declared performance and faultless operation are ensured under the following conditions:

- The damper shall be equipped with a protection grille
- Maximum vacuum up to 1500 Pa or overpressure up to 500 Pa
- Rearing shall be carried out without air flow and without air pressure
- The dampers are suitable for vertical installation only
- Range of activation voltage and rearming motor supply voltage shall be respected; dimensioning of voltage sources and of connecting cables shall fit the electrical parameters of the damper
- Connecting cables shall not physically impede free movement of moving parts and sub-assemblies
- Damper shall be always kept closed with the exception of short periods of installation, commissioning and functional tests
- The rearming motor shall not be used to act against the air pressure or another external force
- Dampers are designed for macroclimatic areas with mild climate according to EN IEC 60 721-3-3 ed.2., class 3K22. (Environment 3K22 is typically protected place with regulated temperature) and with a temperature range of -25°C to 50°C

II. DESIGN

Connecting cables shall be guided from a pre-punched hole in one of the corners of the damper frame to the junction box using delivered cable clips. The junction box contains a universal 10-position screw terminal. Damper supply voltage and terminal block positions are printed inside the junction box. Depending on the damper design configuration and connecting cables available, some terminal positions may stay void. Additional junction box with 6-position screw terminal is present for bipolar end-switch module.

The damper is equipped with a restraint mechanism keeping the damper closed. The restraint mechanism includes a permanent magnet combined with an electric coil with

magnetic poles opposite to those of the permanent magnet. In case of the activation of the damper, the coil magnetic field compensates the magnetic field of the magnet and thus, the restraint mechanism lets the damper open. The activation signal represents a simple switching the voltage ON. The damper may be equipped with position end-switch module with end-switches indicating the damper blade position open or closed. The damper is manufactured in hand-operated rearming design or electric motor rearming design. Rearing means getting the damper blade from the position open (security) to the position closed (stand-by).

SEDM-D hand-operated design



SEDM-D rearming motor design



Hand-operated designs

Design .24C0H

- Hand-operated rearming design with a magnet voltage of 24 V DC without end switches. This design is not in accordance with NF 61.937-1, and not in accordance with NF 61.937-10.

Design .24C2H

- Hand-operated rearming design with a magnet voltage of 24 V DC and with two end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

Design .24C4H

- Hand-operated rearming design with a magnet voltage of 24 V DC and with two pairs of end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

Design .48C0H

- Hand-operated rearming design with a magnet voltage of 48 V DC without end switches. This design is not in accordance with NF 61.937-1, and not in accordance with NF 61.937-10.

Design .48C2H

- Hand-operated rearming design with a magnet voltage of 48 V DC and with two end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

Design .48C4H

- Hand-operated rearming design with a magnet voltage of 48 V DC and with two pairs of end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

Rearming motor designs

Design .24C0M

- Electric motor rearming design with a magnet voltage of 24 V DC and without end switches. This design is not in accordance with NF 61.937-1, and not in accordance with NF 61.937-10.

Design .24C2M

- Electric motor rearming design with a magnet voltage of 24 V DC, with two end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

Design .24C4M

- Electric motor rearming design with a magnet voltage of 24 V DC, with two pairs of end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

Design .48C0M

- Electric motor rearming design with a magnet voltage of 48 V DC without end switches. This design is not in accordance with NF 61.937-1, and not in accordance with NF 61.937-10.

Design .48C2M

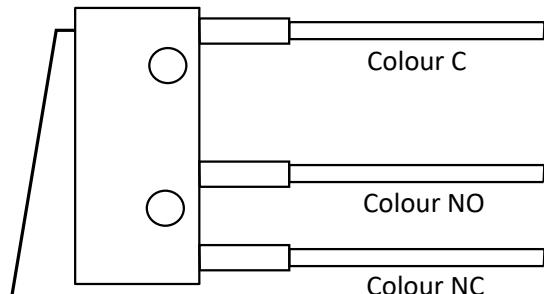
- Electric motor rearming design with a magnet voltage of 48 V DC, with two end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

Design .48C4M

- Electric motor rearming design with a magnet voltage of 48 V DC, with two pairs of end switches signaling of the damper blade position "CLOSED" (STAND-BY) and "OPEN" (SECURITY).

End switch module

- End switch module can be equipped with 2 end switches or with 2 pairs of end switches (both positions 2x) CLOSED, OPEN

End switch G905-200S02D1

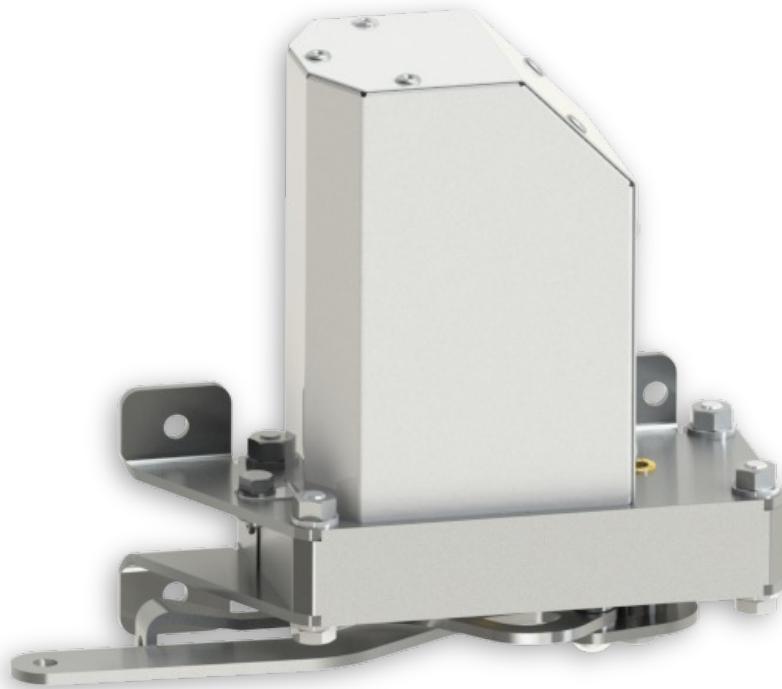
- Wiring diagram of end switches → see page 12

End-switches

Type; configuration	G905; (C-NO-NC)
Voltage	≤ 60 V DC
Switchable DC current	> 0.5 A
Contact resistance	< 0.1 Ohm
Insulation voltage open contact	> 500 V
Cut-off power (DC)	> 10 W
Longevity – cycles	> 1000
Microswitch AC rating	230 V AC / 5 A
Microswitch degree of protection	IP67
Compliance	NF 61.937-1, NF 61.937-10

Rearming motor

- Rarming of the damper blade with electric motor. Rarming means getting the damper blade from the position open (security) to the position closed (stand-by). This is not a safety function; this is purely a comfort function.



- Wiring diagram of the rearming motor → see page 12

Rearming motor

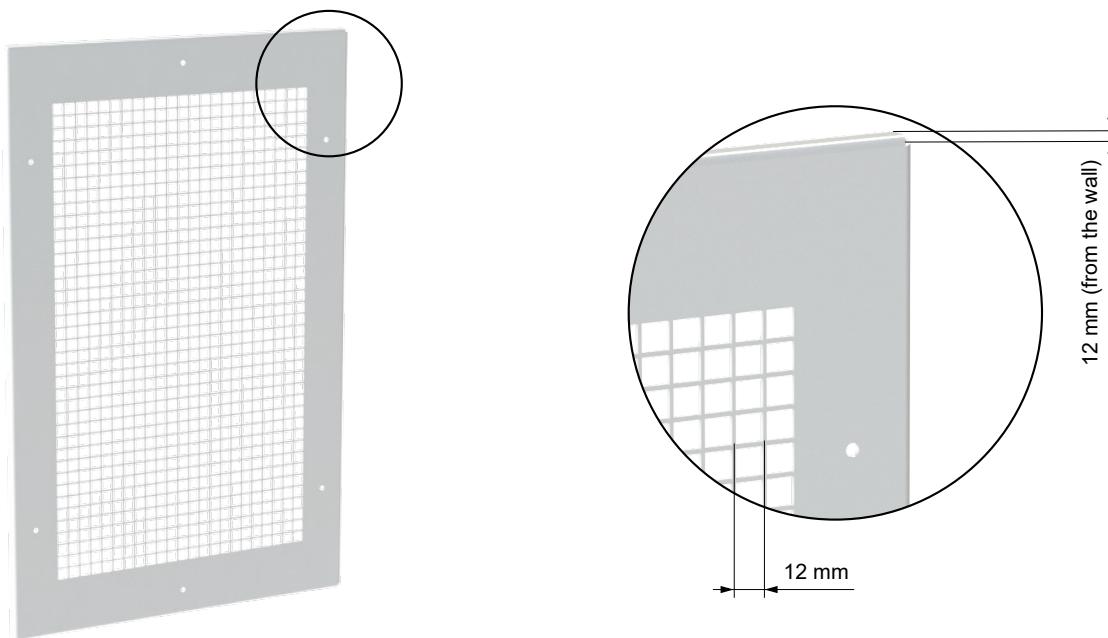
Nominal voltage	24 V / 48 V DC
Voltage range	20.4 ... 57.6 V
Power input	20 W
Dimensioning	29 VA
Recommended switch-on time	40 s
Rarming time at room temperature	< 30 s
Longevity – cycles	≥ 300
Cycling period	min. 120 s
Maintenance	maintenance free
Compliance	NF 61.937-1, NF 61.937-10

Grilles designs

- The damper shall be equipped with a protection grille G1, G2, G3, G4, or GX.
- Grille G1 is not powder painted as standard. Can be powder painted, if specified in the ordering key.
- Grilles G2, G3, G4 are powder painted. If no colour is specified in the ordering key, the colour will be RAL 9010.
- GX grilles are other grilles that must be additionally reviewed and approved by a third-party. This must be discussed with Mandík company in advance. The review process is based on documentation exchange only.
- Allen screws M5 and washers are used for G1, G2, and G4 grilles.
- Allen screws M4, hexagon head screws M5 and washers are used for G3 grilles.
- Fasteners are delivered with the grille.
- Dimensions for mounting of grilles → see page 15

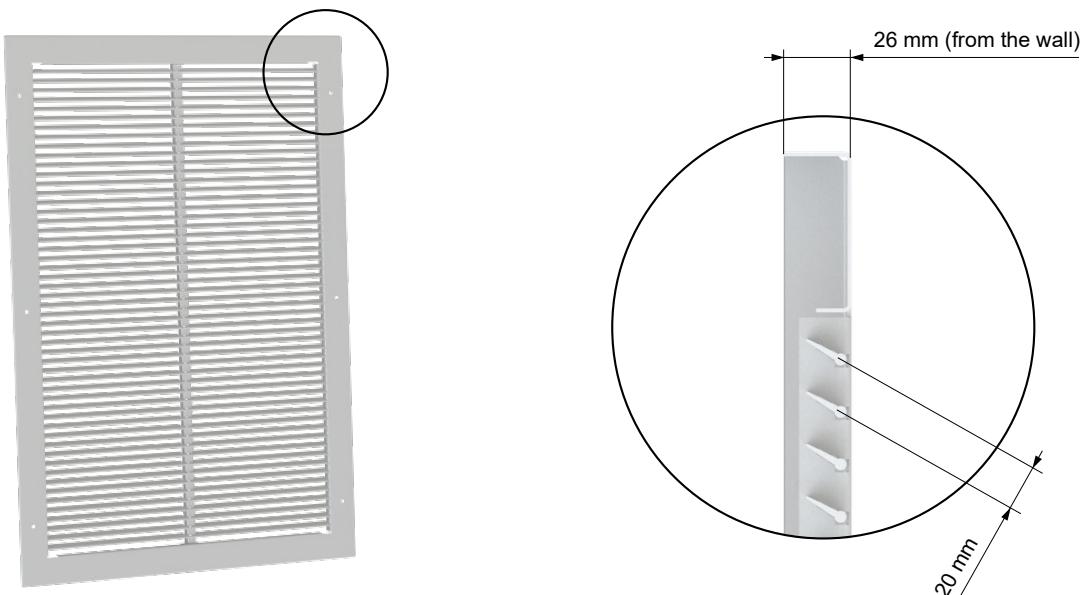
Grille G1

- Simple, the lightest grille made of a punched 2 mm Al sheet, 77% effective area.



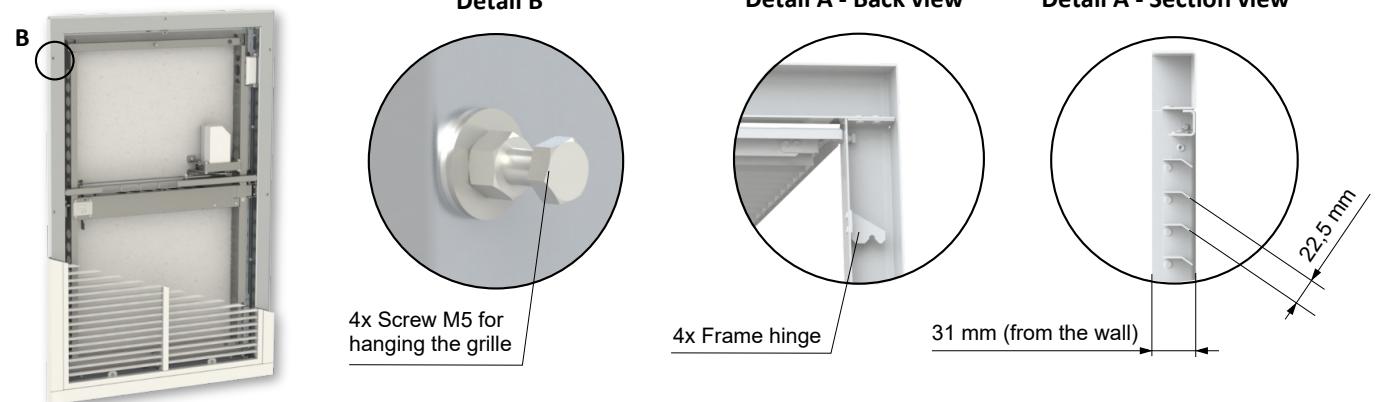
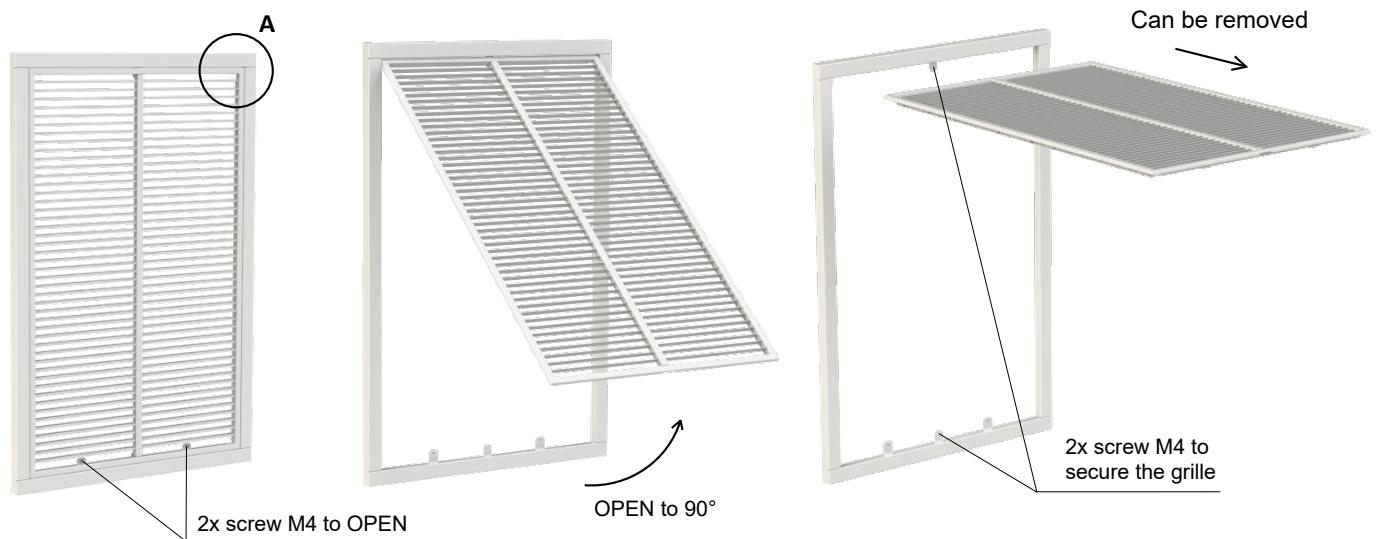
Grille G2

- Design grille with aerodynamic profile louvers made of Al alloy, 77% effective area.



Grille G3

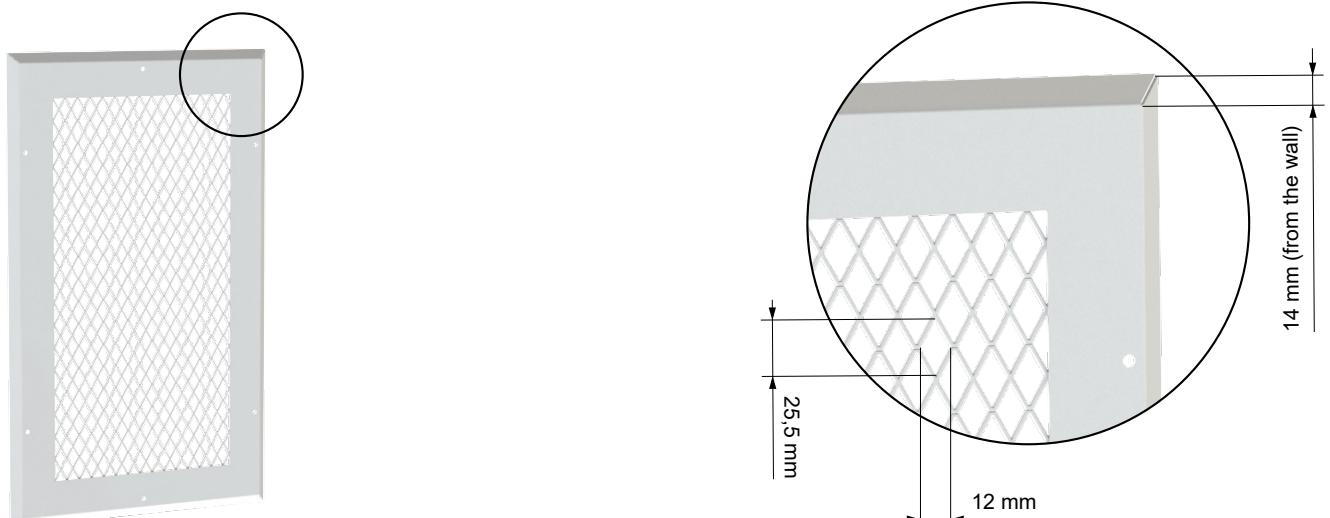
- Design grille with thin louvers made of Al sheet, no visible bolts, easy to open and close, 95% effective area.
- The movable central part of the grille can be easily removed from the grille frame completely, and then put back easily.



- First hang the grille on four frame hinges (Detail A - back view) using four M5 screws (Detail B - 4x M5 screw, 4x M5 nut and 8x washer), then secure the grille with two M4 screws.

Grille G4

- Design grille made of steel (punched and drawn), 78% effective area.

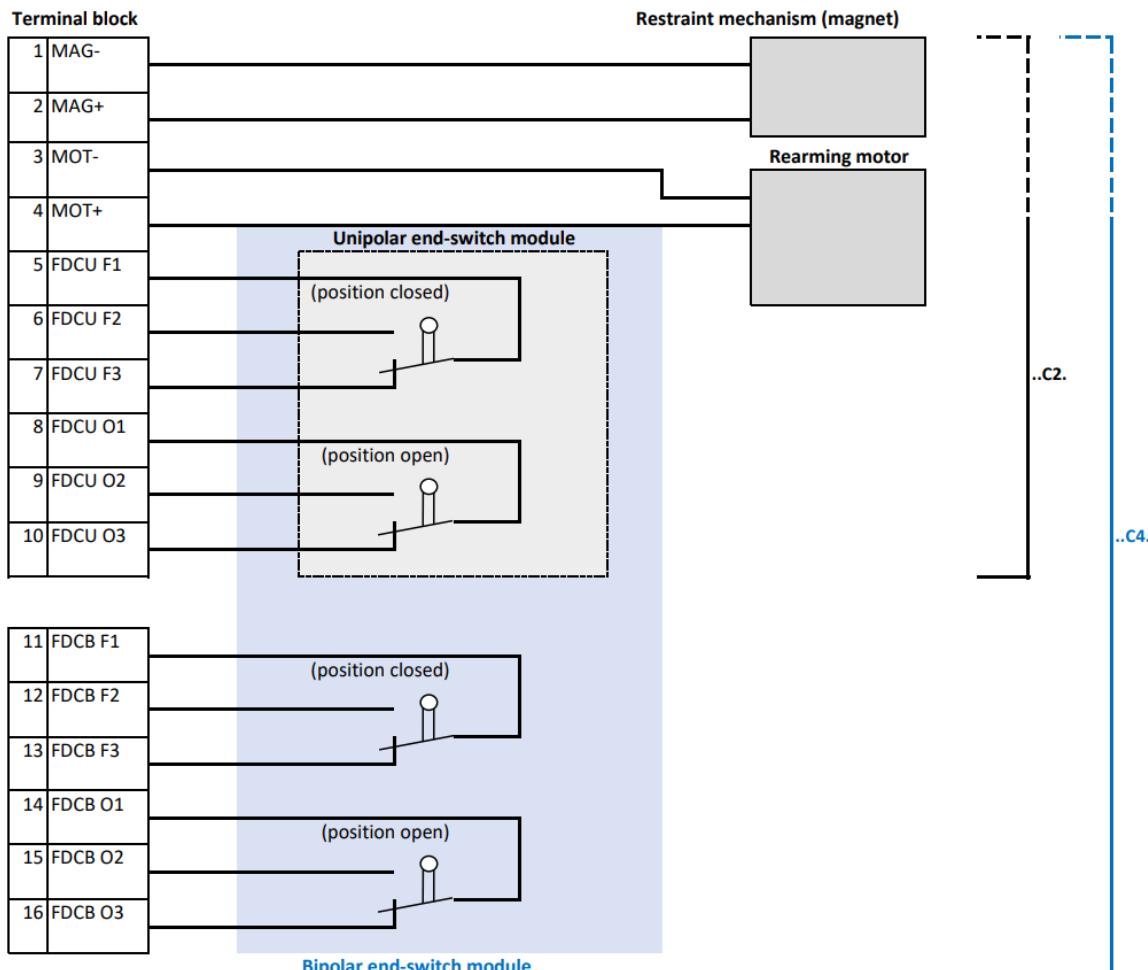


Electric parameters, wiring diagram

SEDM-D damper assembly		
Degree of protection (electric part)		IP42
Maximum connecting wire cross-section (terminal block size)		2.5 mm ²
Temperature range		-25 ... 50 °C
Restraint mechanism (magnet)		
Design variant	24	48
Activation signal	voltage pulse [émission du current]	
Nominal voltage	24 V DC	48 V DC
Voltage range	20.4 ... 28.8 V	40.8 ... 57.6 V
Input power	3.5 W	3.5 W
Resistance	173 Ohm ± 5%	695 Ohm ± 5%
Inductance	0.19 H ± 5%	0.71 H ± 5%
Length of activation pulse	≥ 1 s	
Temperature validation test Continuous operation test at 20°C	70 °C for 1 hour > 5 hours	
Compliance	NF 61.937-1, NF 61.937-10	
End-switches		
Type; configuration	G905; (C-NO-NC)	
Voltage	≤ 60 V DC	
Switchable DC current	> 0.5 A	
Contact resistance	< 0.1 Ohm	
Insulation voltage open contact	> 500 V	
Cut-off power (DC)	> 10 W	
Longevity – cycles	> 1000	
Microswitch AC rating	230 V AC / 5 A	
Microswitch degree of protection	IP67	
Compliance	NF 61.937-1, NF 61.937-10	
Rearming motor		
Nominal voltage	24 V / 48 V DC	
Voltage range	20.4 ... 57.6 V	
Power input	20 W	
Dimensioning	29 VA	
Recommended switch-on time	40 s	
Rearming time at room temperature	< 30 s	
Longevity – cycles	≥ 300	
Cycling period	min. 120 s	
Maintenance	maintenance free	
Compliance	NF 61.937-1, NF 61.937-10	

Terminal blocks and wires

1	black	MAG-	Magnet -
2	red	MAG+	Magnet +
3	grey	MOT-	Motor - (GND)
4	orange	MOT+	Motor +
5	blue	FC F1 (C)	End-switch position closed – input
6	brown	FC F2 (NO)	End-switch position closed – normally open
7	white	FC F3 (NC)	End-switch position closed – normally contact
8	violet	FC O1 (C)	End-switch position open – input
9	yellow	FC O2 (NO)	End-switch position open – normally open
10	green	FC O3 (NC)	End-switch position open – normally contact
11	blue	FCB F1 (C)	End-switch position closed – input
12	brown	FCB F2 (NO)	End-switch position closed – normally open
13	white	FCB F3 (NC)	End-switch position closed – normally contact
14	violet	FCB O1 (C)	End-switch position open – input
15	yellow	FCB O2 (NO)	End-switch position open – normally open
16	green	FCB O3 (NC)	End-switch position open – normally contact



III. DAMPER CONTROL

Stand-by mode

- In the stand-by mode (the damper is closed and waiting for the activation signal) the damper does not need any supply voltage and has zero energy consumption.

Activation

- In accordance with the harmonized Standard, the damper has no self-activation function [non-autocommandé]. The damper is remotely activated [télécomande] by voltage pulse [émission du courant].
- Switch ON the voltage of 24 V DC or 48 V DC, respectively, on MAG- and MAG+ for at least 1 second to activate the damper.

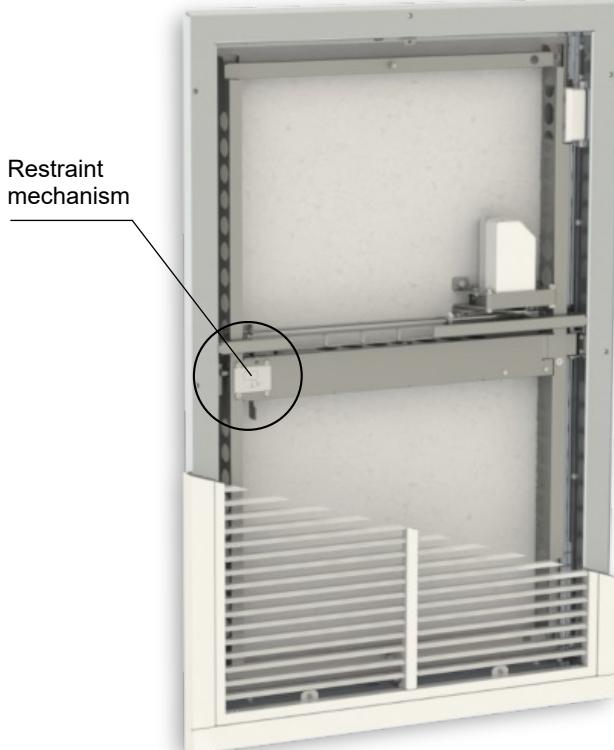
Rearming

- Rearming means getting the damper back to the stand-by mode. The activation (magnet) voltage shall be safely switched off before starting the rearming process. Rearing should be carried out with the smoke extraction fan off for safety of persons and equipment.

Security position

- In the security position (position open), the damper is ready to extract smoke and heat from the fire, even if all electric connections to the damper would be disconnected. The damper has zero energy consumption if the activation voltage (magnet) is switch off (recommendation).
- To test the damper during the commissioning (with the protection grille removed or open), the damper may be activated also by-hand, by pushing the handle of the restraint mechanism in the direction to the center of the damper, as indicated on the damper by an arrow.
- After the activation, the damper opens within 5 seconds (using energy stored in springs integrated into hinges) and secures automatically in the open (security) position.

Stand-by mode (damper is closed)



Security position (damper is open)

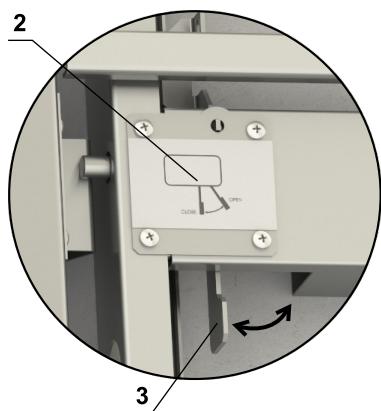


Rearming - hand-operated design

■ The process consists of 6 steps:

- 1) Removing or opening a protection grille
- 2) Release the damper from the open position by pushing a lever (1) marked with label PUSH
- 3) Getting the restraint mechanism (2) back to the stand-by mode by pushing its handle (3) as indicated by the arrow
- 4) Closing the damper completely
- 5) Making sure that the damper is well secured by an attempt to open the damper by pushing a blade
- 6) Installing or closing and securing the protection grille

Stand-by mode (damper is closed)



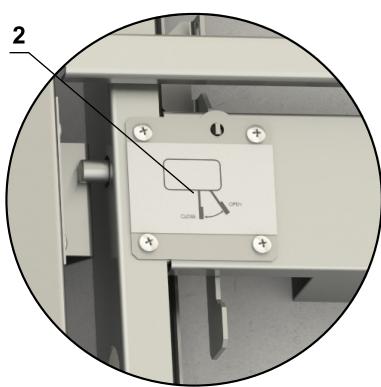
Rearming - electric motor design

■ The process consists of a single step:

- 1) Switch on the motor supply voltage for 40 seconds

The damper is then unsecured, the restraint mechanism (2) is switched to the stand-by mode, and the damper is closed and secured in the closed position automatically

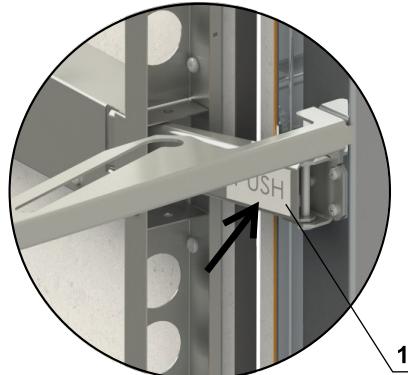
Stand-by mode (damper is closed)



■ For larger dampers, it may be necessary to use both hands to rearm the damper and proceed in 7 steps:

- 1) Removing or opening a protection grille
- 2) Release the damper from the open position by pushing a lever (1) marked with label PUSH
- 3) Closing the damper half-way
- 4) Getting the restraint mechanism (2) back to the stand-by mode by pushing its handle (3) as indicated by the arrow
- 5) Closing the damper completely
- 6) Making sure that the damper is well secured by an attempt to open the damper by pushing the blade
- 7) Installing or closing and securing the protection grille

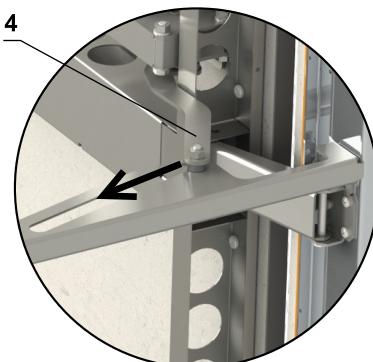
Security position (damper is open)



■ If necessary, the damper with rearming motor may be rearmed also by-hand, as follows:

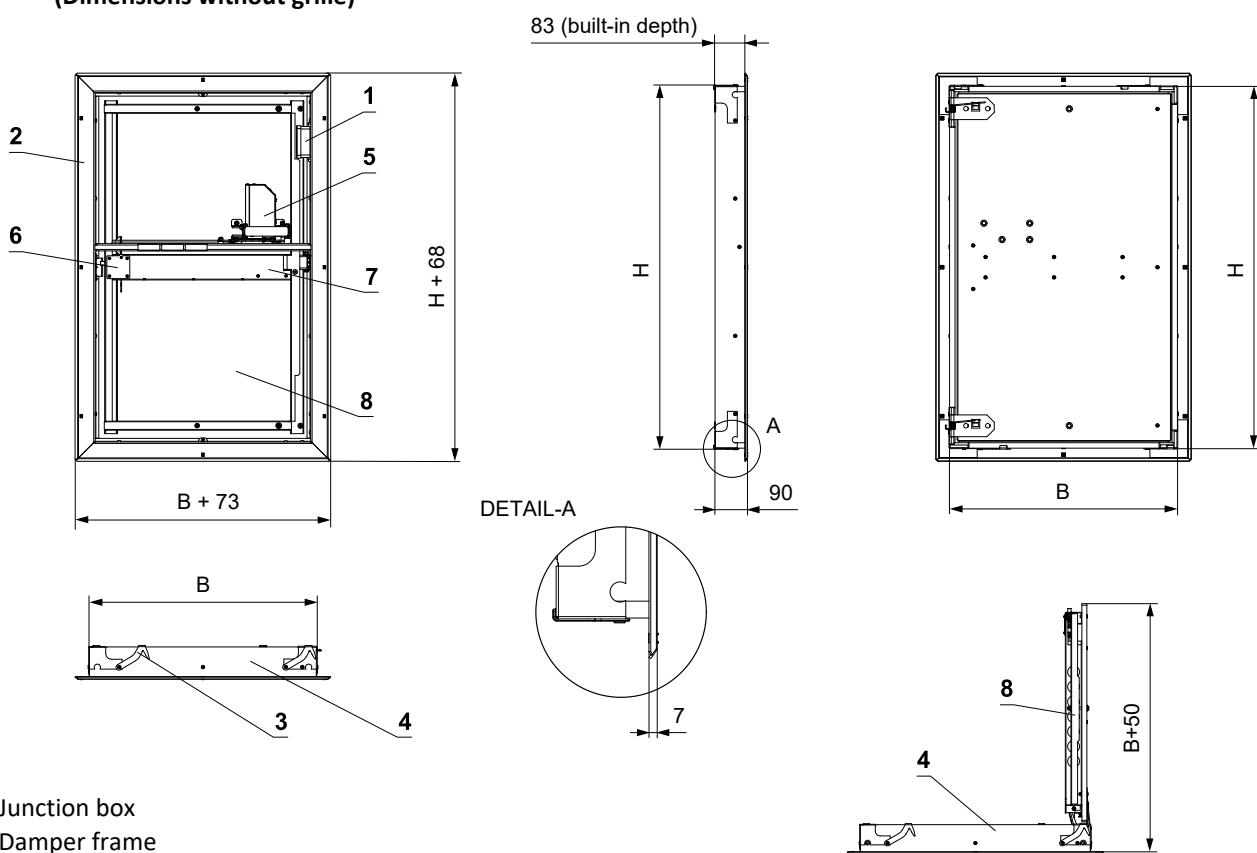
- 1) Removing or opening a protection grille
- 2) Release the damper from the open position by moving the motor lever (4) towards the centre of the damper
- 3) Closing the damper completely (the restraint mechanism (2) will get back to the stand-by mode automatically if not in stand-by mode already)
- 4) Making sure that the damper is well secured by an attempt to open the damper by pushing the blade
- 5) Installing or closing and securing the protection grille

Security position (damper is open)



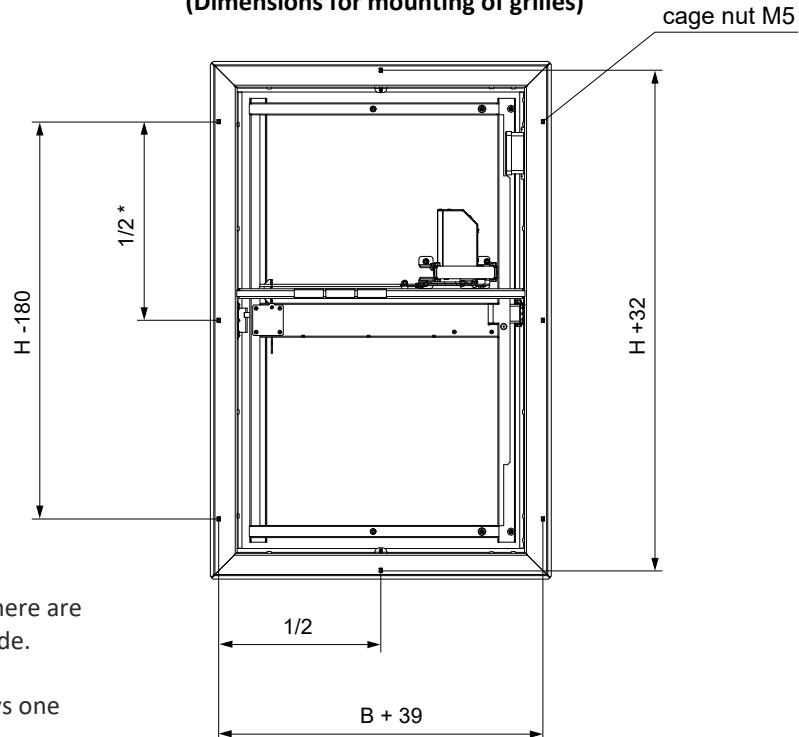
IV. DIMENSIONS

(Dimensions without grille)



- 1 Junction box
- 2 Damper frame
- 3 Fastening plate 4x
- 4 Damper casing
- 5 Rearing motor (optional)
- 6 Restraint mechanism
- 7 End switch module (optional)
- 8 Damper blade

(Dimensions for mounting of grilles)



*For the side $H \leq 600$ mm, there are only two cage nuts on this side.

For the side B, there is always one cage nut.

Technical parameters

B x H [mm]	Effective area Sef [m ²]	Weight [kg]					B x H [mm]	Effective area Sef [m ²]	Weight [kg]							
		Damper **	G1 grille	G2 grille	G3 grille	G4 grille			Damper **	G1 grille	G2 grille	G3 grille	G4 grille			
300* x	0,0694	5,2	0,5	0,8	1,6	1,2	400 x	1000	0,3504	14	1,5	3	3,5	3,1	2,4	
	0,0826	5,7	0,6	0,9	1,7	1,3		1050	0,3686	14,6	1,5	3,1	3,7	3,2	2,5	
	0,0919	6,2	0,6	1,0	1,7	1,4		1100	0,3868	15,1	1,6	3,3	3,8	3,4	2,5	
	0,0958	6,4	0,6	1	1,8	1,4		300	0,1089	6,5	0,7	1,1	1,8	1,5	1,4	
	0,1090	6,9	0,7	1,1	1,9	1,5		350	0,1296	7,1	0,8	1,2	1,9	1,6	1,5	
	0,1222	7,3	0,7	1,3	2	1,6		385	0,1441	7,8	0,8	1,3	2	1,7	1,5	
	0,1354	7,8	0,8	1,5	2,1	1,7		400	0,1503	8	0,8	1,4	2	1,8	1,5	
	0,1486	8,3	0,9	1,6	2,4	1,8		450	0,1710	8,6	0,9	1,5	2,2	1,9	1,6	
	0,1618	8,7	0,9	1,7	2,5	1,9		500	0,1917	9,2	0,9	1,7	2,4	2	1,7	
	0,1750	9,2	1	1,8	2,6	2		550	0,2124	9,7	1	1,9	2,5	2,1	1,8	
	0,1881	9,7	1	1,9	2,7	2,2		600	0,2331	10,3	1,1	2,1	2,7	2,3	1,8	
	0,2013	10,2	1,1	2	2,8	2,3		650	0,2537	10,9	1,1	2,2	2,9	2,4	1,9	
	0,2145	10,6	1,1	2,2	2,9	2,4		700	0,2744	11,5	1,2	2,4	3	2,5	2	
	0,2277	11,1	1,2	2,3	3	2,5		750	0,2951	12,1	1,3	2,5	3,1	2,6	2	
	0,2409	11,6	1,2	2,4	3,1	2,6		800	0,3158	12,6	1,3	2,7	3,2	2,8	2,2	
	0,2541	12	1,3	2,5	3,2	2,7		850	0,3365	13,2	1,4	2,8	3,3	2,9	2,3	
	0,2673	12,5	1,3	2,6	3,3	2,8		900	0,3572	13,8	1,4	3	3,5	3,1	2,3	
	0,2805	13	1,4	2,7	3,4	2,9		950	0,3779	14,4	1,5	3,1	3,6	3,2	2,4	
	0,0826	5,7	0,6	0,9	1,7	1,3		1000	0,3986	15	1,6	3,3	3,7	3,3	2,5	
	0,0983	6,2	0,6	1	1,8	1,4		1050	0,4193	15,6	1,6	3,4	3,8	3,4	2,5	
	0,1093	6,8	0,7	1,1	1,8	1,5		1100	0,4400	16,1	1,7	3,6	3,9	3,7	2,6	
350 x	0,1140	6,9	0,7	1,2	1,9	1,5	1,4	500 x	300	0,1221	6,9	0,7	1,2	1,9	1,6	1,5
	0,1297	7,5	0,8	1,3	2	1,6	1,5		350	0,1453	7,6	0,8	1,3	2	1,7	1,5
	0,1454	7,9	0,8	1,4	2,2	1,7	1,5		385	0,1615	8,4	0,9	1,5	2,1	1,8	1,6
	0,1610	8,4	0,9	1,6	2,3	1,9	1,6		400	0,1685	8,5	0,9	1,5	2,1	1,9	1,6
	0,1767	9	0,9	1,7	2,5	2	1,7		450	0,1916	9,2	0,9	1,6	2,3	2	1,7
	0,1924	9,5	1	1,9	2,6	2,1	1,7		500	0,2148	9,8	1	1,8	2,5	2,1	1,8
	0,2081	10	1	2	2,7	2,2	1,8		550	0,2380	10,4	1,1	2	2,6	2,3	1,8
	0,2238	10,5	1,1	2,1	2,8	2,3	1,9		600	0,2612	11	1,1	2,2	2,9	2,4	1,9
	0,2395	11	1,1	2,3	2,9	2,4	2		650	0,2844	11,6	1,2	2,4	3	2,5	2
	0,2552	11,5	1,2	2,4	3,1	2,5	2,1		700	0,3076	12,2	1,3	2,6	3,1	2,7	2
	0,2709	12	1,3	2,5	3,2	2,7	2,2		750	0,3308	12,8	1,3	2,7	3,2	2,8	2,1
	0,2866	12,5	1,3	2,6	3,3	2,8	2,2		800	0,3540	13,5	1,4	2,9	3,3	3	2,3
	0,3023	13	1,4	2,8	3,4	2,9	2,3		850	0,3772	14,1	1,5	3	3,5	3,1	2,3
	0,3179	13,5	1,4	2,9	3,5	3	2,4		900	0,4004	14,7	1,5	3,2	3,6	3,2	2,4
	0,3336	14,1	1,5	3	3,6	3,2	2,5		950	0,4235	15,3	1,6	3,4	3,7	3,4	2,5
400 x	0,0958	6,1	0,6	1	1,7	1,4	1,3	550 x	1000	0,4467	15,9	1,7	3,5	3,9	3,7	2,5
	0,1139	6,6	0,7	1,1	1,8	1,5	1,4		1050	0,4699	16,6	1,7	3,7	4	3,8	2,6
	0,1267	7,3	0,7	1,2	1,9	1,6	1,5		1100	0,4931	17,2	1,8	3,9	4,1	3,9	2,7
	0,1321	7,5	0,8	1,3	2	1,6	1,5		300	0,1352	7,4	0,8	1,3	2	1,7	1,5
	0,1503	8	0,8	1,4	2,1	1,8	1,5		350	0,1609	8	0,9	1,4	2,1	1,9	1,6
	0,1685	8,6	0,9	1,5	2,3	1,9	1,6		385	0,1789	8,9	0,9	1,6	2,2	2	1,7
	0,1867	9,1	0,9	1,8	2,4	2	1,7		400	0,1866	9,1	0,9	1,6	2,2	2	1,7
	0,2049	9,6	1	1,9	2,6	2,1	1,7		450	0,2123	9,7	1	1,8	2,4	2,1	1,8
	0,2231	10,2	1,1	2	2,8	2,2	1,8		500	0,2380	10,4	1,1	2	2,6	2,3	1,8
	0,2413	10,7	1,1	2,2	2,9	2,4	1,9		550	0,2637	11	1,1	2,2	2,7	2,4	1,9
	0,2595	11,3	1,2	2,3	3	2,5	2		600	0,2894	11,6	1,2	2,4	3	2,5	2
	0,2777	11,8	1,2	2,5	3,1	2,6	2,1		650	0,3151	12,3	1,3	2,5	3,1	2,7	2
	0,2958	12,4	1,3	2,6	3,2	2,7	2,2		700	0,3408	13	1,3	2,7	3,2	2,9	2,1
	0,3140	12,9	1,3	2,7	3,3	2,8	2,3		750	0,3664	13,6	1,4	2,9	3,4	3	2,2
	0,3322	13,5	1,4	2,9	3,4	3	2,3		800	0,3921	14,3	1,5	3,1	3,5	3,1	2,3

Sizes in increments of 5 mm can be manufactured on request.

* Designs with rearming motor can be manufactured from 350 x 385 mm.

** For designs with rearming motor a weight of 1,4 kg must be added.

For designs with end switch module a weight of 0,17 kg must be added.

B x H [mm]	Effective area Sef [m ²]	Weight [kg]						B x H [mm]	Effective area Sef [m ²]	Weight [kg]							
		Damper **	G1 grille	G2 grille	G3 grille	G4 grille	Install. frame			Damper **	G1 grille	G2 grille	G3 grille	G4 grille	Install. frame		
550 x	850	0,4178	14,9	1,6	3,2	3,6	3,3	2,4	650 x	550	0,3150	12,8	1,3	2,5	2,9	2,7	2
	900	0,4435	15,6	1,6	3,4	3,8	3,6	2,5		600	0,3457	13,5	1,4	2,7	3,2	2,9	2,2
	950	0,4692	16,2	1,7	3,6	3,9	3,7	2,6		650	0,3764	14,3	1,4	2,9	3,4	3	2,3
	1000	0,4949	16,9	1,8	3,8	4	3,9	2,6		700	0,4071	15	1,5	3,1	3,5	3,2	2,4
	1050	0,5206	17,5	1,8	3,9	4,2	4	2,7		750	0,4378	15,7	1,6	3,3	3,6	3,3	2,4
	1100	0,5463	18,2	1,9	4,1	4,3	4,2	2,8		800	0,4685	16,4	1,7	3,5	3,8	3,7	2,6
600 x	300	0,1484	7,8	0,9	1,4	2,1	1,8	1,6		850	0,4991	17,2	1,7	3,7	4	3,8	2,7
	350	0,1766	8,5	0,9	1,5	2,2	2	1,7		900	0,5298	17,9	1,8	3,9	4,1	4	2,8
	385	0,1963	9,4	1	1,7	2,3	2,1	1,7		950	0,5605	18,6	1,9	4,1	4,2	4,1	2,8
	400	0,2048	9,6	1	1,7	2,3	2,1	1,8		1000	0,5912	19,3	2	4,3	4,4	4,3	2,9
	450	0,2330	10,3	1,1	1,9	2,5	2,3	1,8		1050	0,6219	20,1	2	4,5	4,5	4,5	3
	500	0,2612	11	1,1	2,1	2,7	2,4	1,9		1100	0,6526	20,8	2,1	4,7	4,7	4,6	3
	550	0,2893	11,6	1,2	2,3	2,8	2,5	2		300	0,1747	8,6	1	1,6	2,2	2	1,8
	600	0,3175	12,3	1,3	2,6	3,1	2,7	2,2		350	0,2079	9,4	1	1,7	2,3	2,2	1,8
	650	0,3457	13	1,4	2,7	3,2	2,9	2,2		385	0,2311	10,4	1,1	1,9	2,5	2,3	1,9
	700	0,3739	13,7	1,4	2,9	3,4	3	2,3		400	0,2411	10,7	1,1	2	2,5	2,4	1,9
	750	0,4021	14,4	1,5	3,1	3,5	3,2	2,4		450	0,2743	11,4	1,2	2,1	2,7	2,5	2
	800	0,4303	15,1	1,6	3,3	3,6	3,3	2,5		500	0,3075	12,2	1,3	2,4	2,9	2,7	2
	850	0,4585	15,8	1,6	3,5	3,8	3,7	2,6		550	0,3407	13,5	1,3	2,6	3	2,9	2,1
	900	0,4867	16,5	1,7	3,7	3,9	3,8	2,7		600	0,3739	14,3	1,4	2,9	3,3	3	2,3
650 x	950	0,5149	17,1	1,8	3,8	4,1	3,9	2,8		650	0,4070	15	1,5	3,1	3,5	3,2	2,4
	1000	0,5431	17,8	1,9	4,1	4,2	4,1	2,8		700	0,4402	15,8	1,6	3,3	3,6	3,6	2,4
	1050	0,5712	18,5	1,9	4,2	4,4	4,2	2,9		750	0,4734	16,6	1,7	3,5	3,8	3,7	2,5
	1100	0,5994	19,2	2	4,4	4,5	4,4	3		800	0,5066	17,3	1,7	3,7	3,9	3,9	2,7
	300	0,1616	8,2	0,9	1,5	2,1	1,9	1,7		850	0,5398	18,1	1,8	3,9	4,1	4	2,8
	350	0,1922	8,9	1	1,6	2,3	2,1	1,8		900	0,5730	18,9	1,9	4,1	4,2	4,2	2,8
	385	0,2137	9,9	1	1,8	2,4	2,2	1,8		950	0,6062	19,6	2	4,3	4,4	4,4	2,9
	400	0,2229	10,1	1,1	1,9	2,4	2,2	1,8		1000	0,6394	20,4	2,1	4,6	4,5	4,5	3
	450	0,2536	10,8	1,1	2	2,6	2,4	1,9		1050	0,6726	21,1	2,1	4,7	4,7	4,7	3,1
	500	0,2843	11,6	1,2	2,2	2,8	2,5	2		1100	0,7058	21,9	2,2	5	4,9	4,8	3,1

Sizes in increments of 5 mm can be manufactured on request.

* Designs with rearming motor can be manufactured from 350 x 385 mm.

** For designs with rearming motor a weight of 1,4 kg must be added.

For designs with end switch module a weight of 0,17 kg must be added.

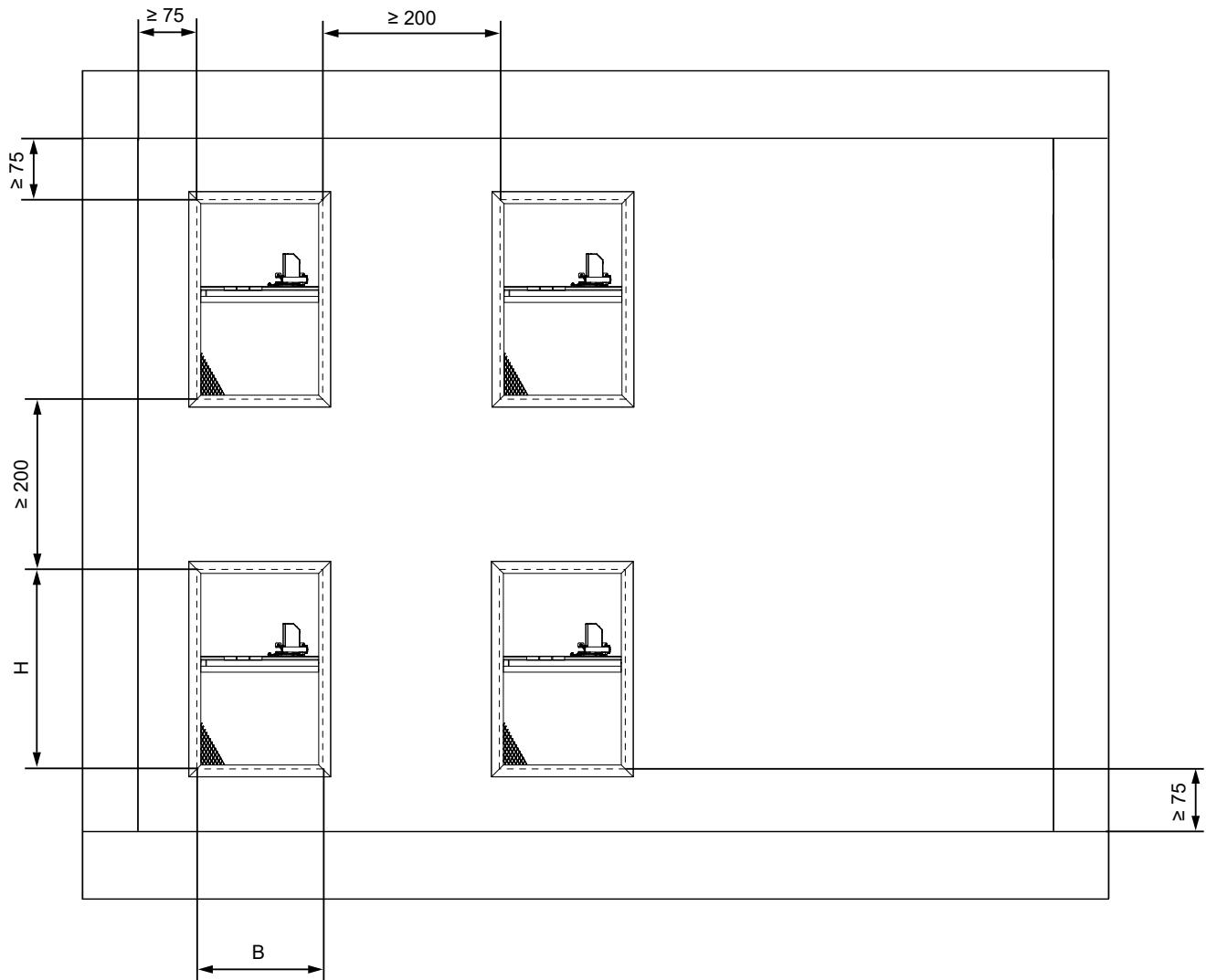
V. INSTALLATION

Placement and Installation

- The dampers are suitable for vertical installation only. Damper installation procedures must be done so that all load transfer from the construction to the damper is absolutely excluded. The gap between the installed damper and the construction, or between the installation frame and the construction must be perfectly filled with approved material.
- Once the damper is built in, the damper blade should not grind against the damper casing during opening or closing.
- The distance between the damper and the construction must be 75 mm at the minimum, according to EN 1366-10. If two or more dampers are to be installed in one construction, the distance between adjacent dampers must be 200 mm at the minimum, according to EN 1366-10.

Minimum distance between dampers and the construction

- minimum distance 200 mm between dampers, according to EN 1366-10
- minimum distance 75 mm between the damper and the construction, according to EN 1366-10



Statement of installations

Installation	shaft wall min. thickness [mm]	Filling the gap between the damper and a shaft wall	Fire resistance	Page
		Mastic		25
Shaft from concrete or aerated concrete	70	Installation frame - mastic	EI 120 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti	26
Shaft from fire-resistant panels				
– specific weight min 500 kg/m		Mastic		27
– shaft wall thickness min. 30 mm while respecting shaft wall thickness in accordance with the given duct fire resistance class* for the given pressure; e.g.:			EI 120 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti	
• 50 mm PROMATECT L 500				
• 45 mm THERMAX SL (Tecniver)		Installation frame - mastic		28
• 45 mm GEOTEC S				
• 45 mm GEOFLAM F				
• 35 mm GEOFLAM F Light				
Shaft from fire-resistant panels				
– specific weight min 500 kg/m		Mastic		27
– shaft wall thickness min. 30 mm while respecting shaft wall thickness in accordance with the given duct fire resistance class* for the given pressure; e.g.:			EI 90 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti	
• 40 mm PROMATECT L 500				
• 45 mm THERMAX SL (Tecniver)		Installation frame - mastic		28
• 45 mm GEOTEC S				
• 35 mm GEOFLAM F				
• 35 mm GEOFLAM F Light				
Shaft from fire-resistant panels				
– specific weight min 500 kg/m		Mastic		27
– shaft wall thickness min. 30 mm while respecting shaft wall thickness in accordance with the given duct fire resistance class* for the given pressure; e.g.:			EI 60 (v _{ed}) S1500[V]C ₃₀₀ (N)AAmulti	
• 30 mm PROMATECT L 500				
• 45 mm THERMAX SL (Tecniver)		Installation frame - mastic		28
• 30 mm GEOTEC S				
• 30 mm GEOFLAM F				
• 35 mm GEOFLAM F Light				
Shaft from fire-resistant panels				
– specific weight min 500 kg/m		Mastic		27
– shaft wall thickness min. 30 mm while respecting shaft wall thickness in accordance with the given duct fire resistance class* for the given pressure; e.g.:			EI 60 (v _{ed}) S500[V]C ₃₀₀ (N)AAmulti	
• 35 mm THERMAX SL (Tecniver)		Installation frame - mastic		28

* Duct system must be tested and classified in accordance with EN 13501-4

Installation procedure

- Dampers can be installed with the restraint mechanism left or right.

Installation without installation frame

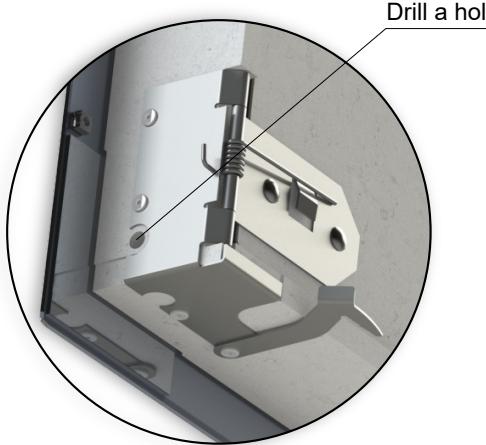
- 1) Drill a hole in the corner of the damper for a connecting cable, prepare a cable passage in the shaft wall.
- 2) Check that all cage nuts or other elements necessary for the connection of the grille are on the damper.
- 3) Fill the inside of the damper frame with mastic.
- 4) Install SEDM-D into the center of installation opening using wedges or spacers.
- 5) Pull the connecting cable including a special grommet through the wall.
- 6) Fill the gap between the damper and a shaft with mastic. Make sure that the gap is perfectly filled. Let the mastic harden.
- 7) Drill four holes to the damper casing in the place of corners (4 x horizontal) up to the shaft wall, screw the damper into the shaft wall.
- 8) Connect the cable to the junction box, secure the cable on the inside of the damper casing against pulling the end out of the junction box using cable clips.
- 9) Seal the cable passage through the shaft wall and through the damper casing.
- 10) Attach a shock absorber to the shaft wall or damper blade.
- 11) Test opening and closing of the damper blade.
- 12) Install a grille.

Installation with installation frame

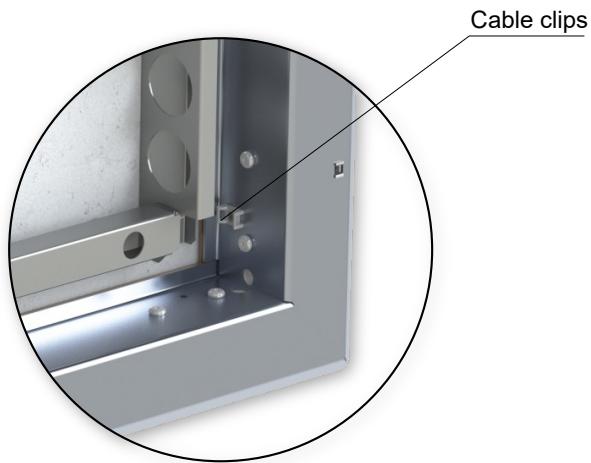
- 1) Install frame into the opening. For frame installation procedure → see page 23
- 2) Drill a hole in the corner of the damper for a connecting cable, prepare a cable passage in the shaft wall.
- 3) Check that all cage nuts or other elements necessary for the connection of the grille are on the damper.
- 4) Install SEDM-D on the frame and mount it on four fastening plates.
- 5) Pull the connecting cable including the special grommet through the shaft wall.
- 6) Connect the cable to the junction box, secure the cable on the inside of the damper casing against pulling the end out of the junction box using cable clips.
- 7) Seal the cable passage through the shaft wall and through the damper casing.
- 8) Attach a shock absorber to the shaft wall or damper blade.
- 9) Test opening and closing of the damper blade.
- 10) Install a grille.

Cable connection

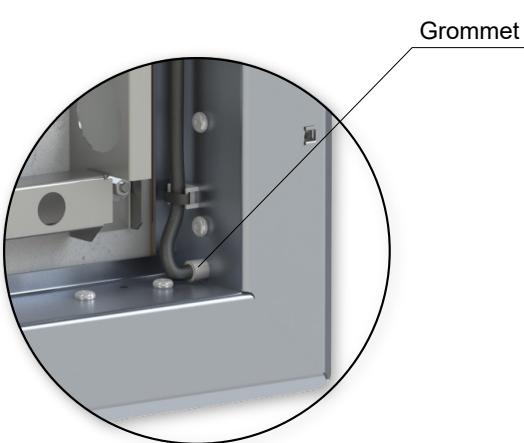
- 1) Choose one of the 8 pre-punched holes in the corners for the easiest way of cable connection. Drill a hole through the damper. Prepare a cable passage in the shaft wall.



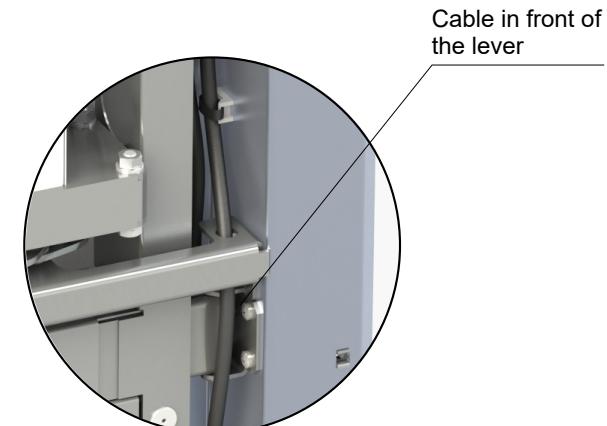
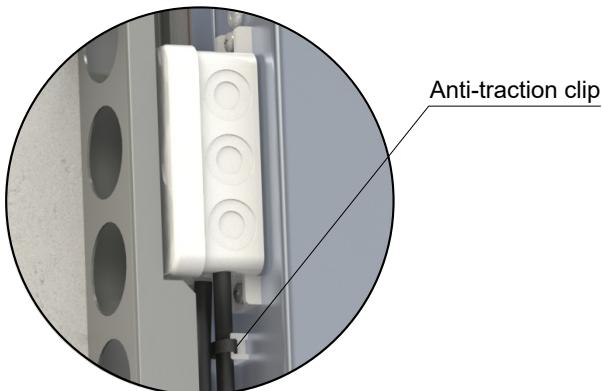
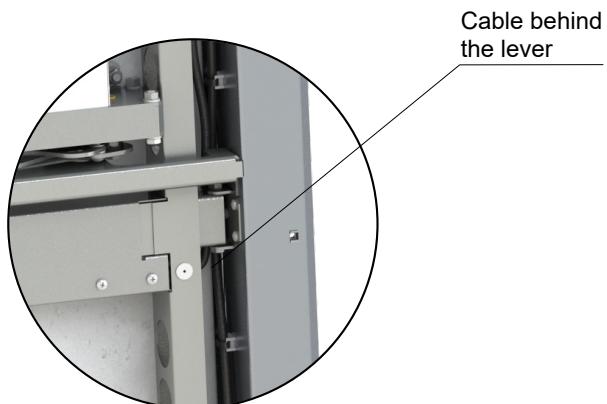
- 2) Install cable clips on the damper frame. There are pre-drilled holes in the frame for cable clips. The cable clips are delivered with the damper.



- 3) Pull a connecting cable including a special grommet through the shaft wall and the damper. Connect the cable to the junction box and secure it to the cable clips with cable ties. Secure the cable against pulling the end out of the junction box.

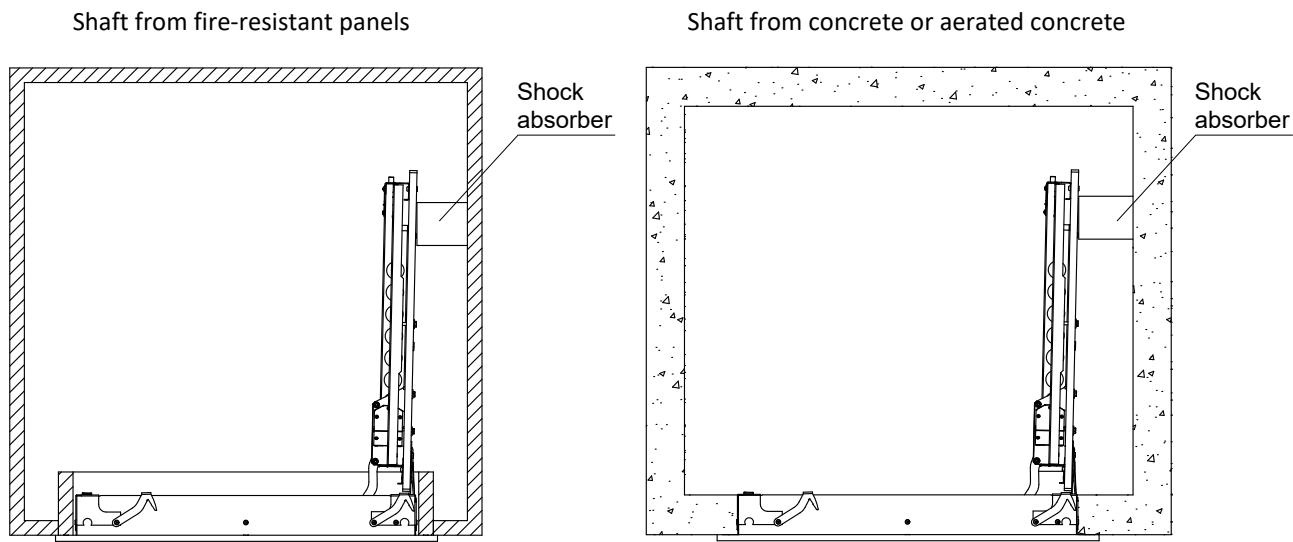


- 4) **Make sure that the cable does not obstruct opening and closing of the damper blade. Check that the cable is not pinched when opening or closing the damper blade!** The cable can be pulled behind the lever or through the hole in the centre reinforcement. Seal the cable passage through the shaft wall and through the damper casing.



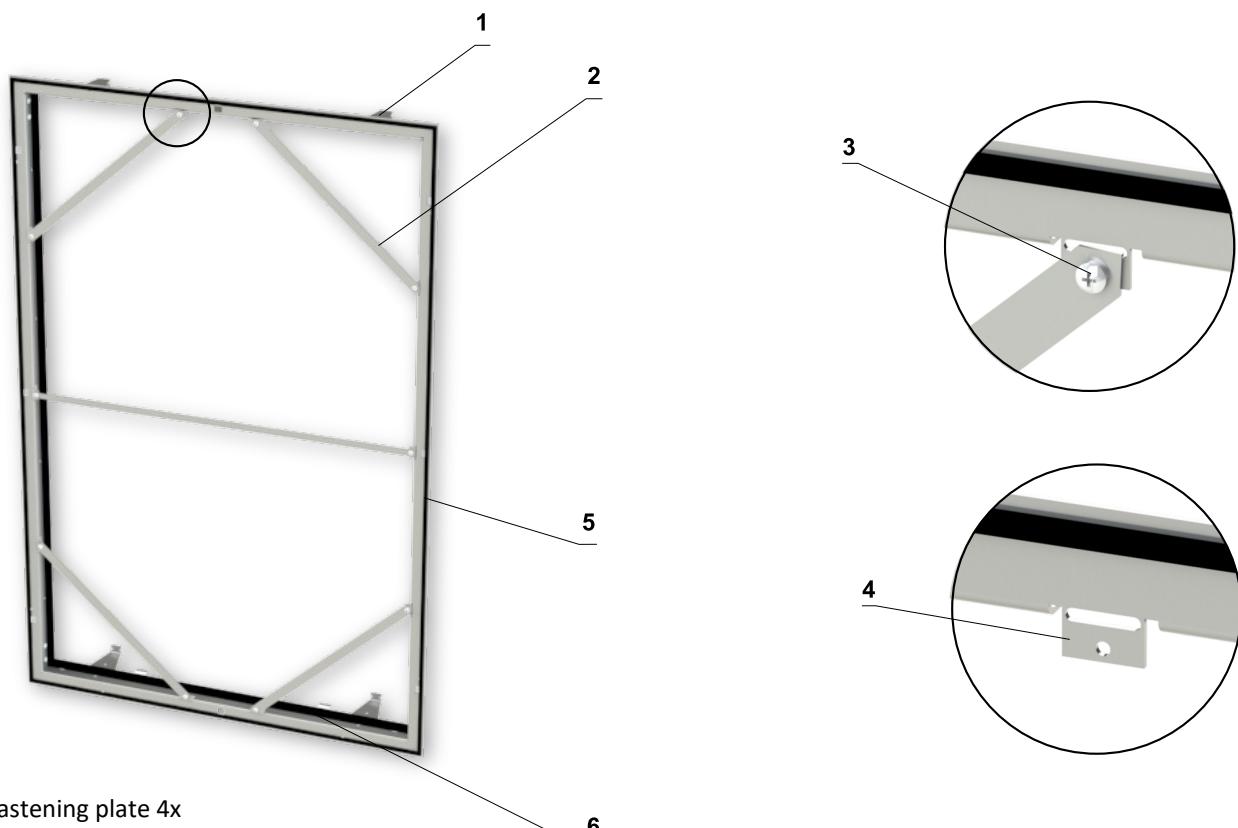
Shock absorber

- Use a shock absorber that is delivered with the damper (attach it to the shaft wall or damper blade) to prevent damage of SEDM-D. Height of the shock absorber depends on the distance of the damper from the shaft wall.



Installation frame

- Installation frame is delivered separately

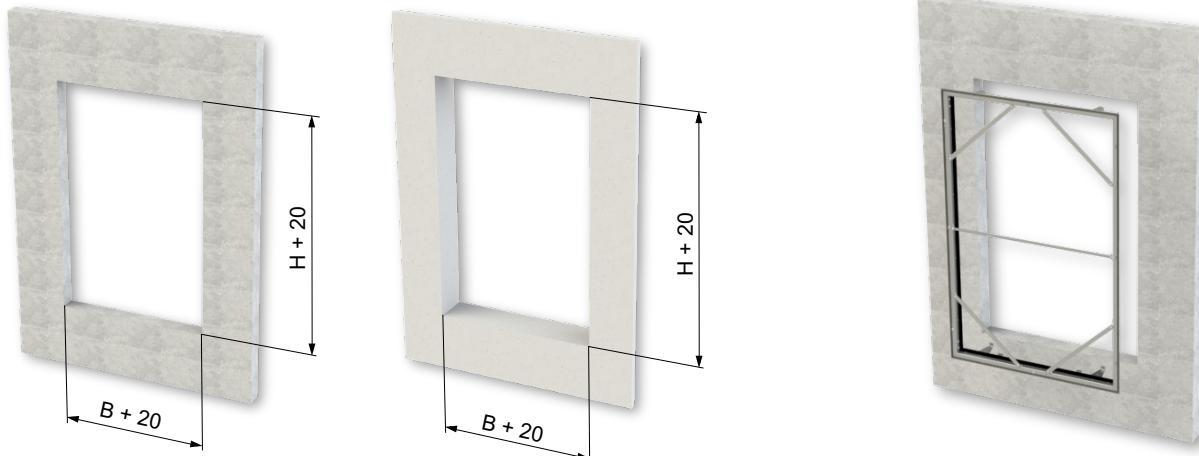


- 1 Fastening plate 4x
- 2 Reinforcement
- 3 Screw for reinforcement
- 4 Mounting plate for reinforcements
- 5 Rubber seal
- 6 Promaseal

Installation procedure

- 1) Prepare an installation opening in dimension $B+20 \times H+20$,
for more info → see page 26 and 28

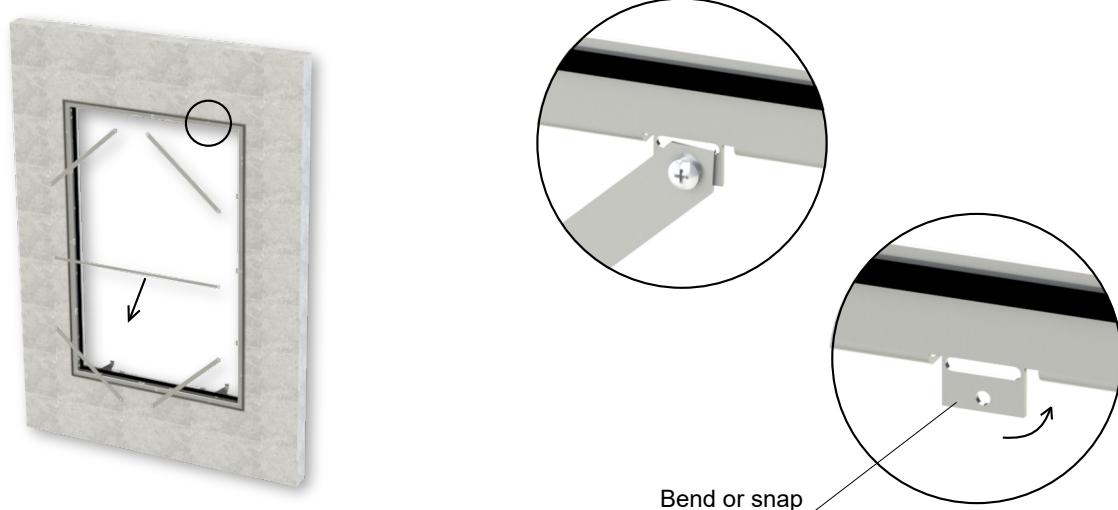
- 2) Prepare an installation frame and apply mastic around the frame at the corners.



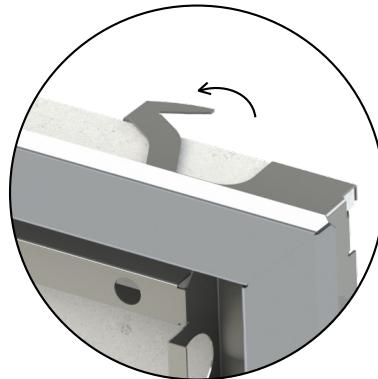
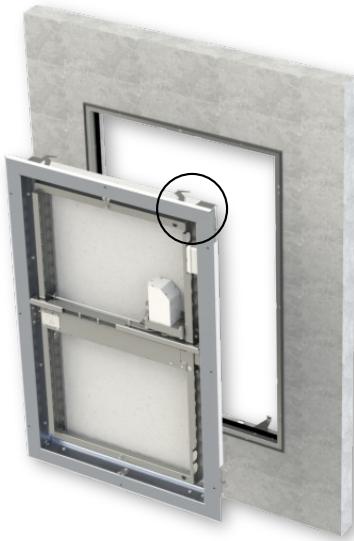
- 3) Install frame into the opening and fix it with screws. Screws 4x30 from the front side of the frame and screws 5x50 from the inner side. Fill the gap between the frame and shaft with mastic. Make sure that the gap is perfectly filled.
Let the mastic harden.



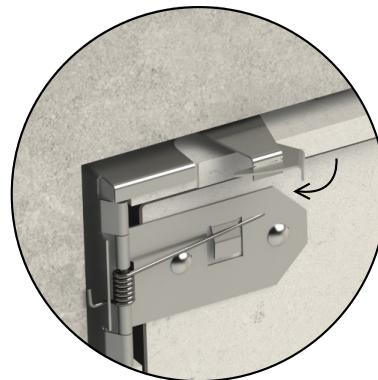
- 4) After hardening the mastic you can remove frame reinforcements by unscrewing the screws and after that, bend or snap mounting plates for frame reinforcements.

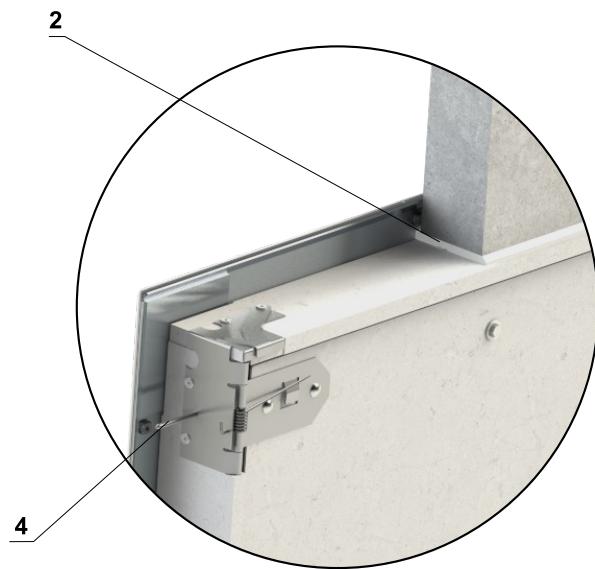
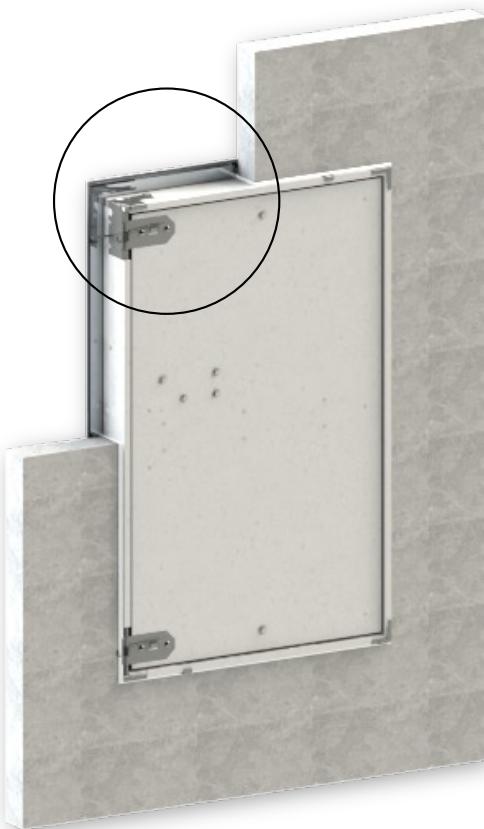
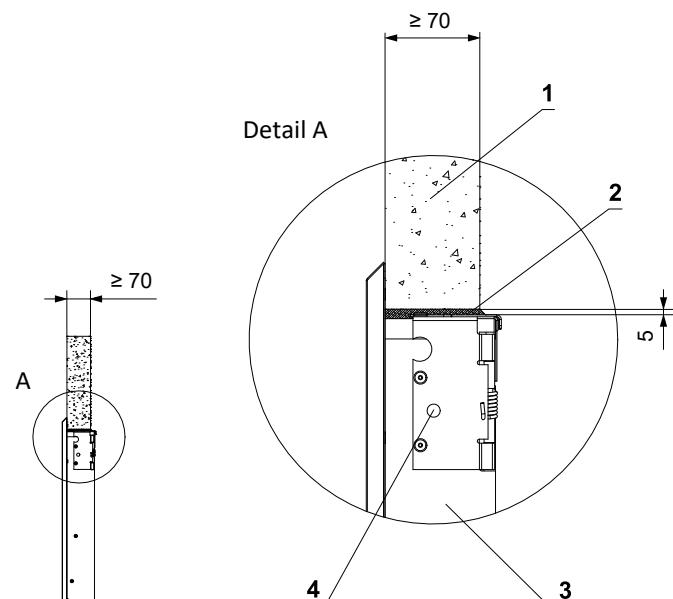
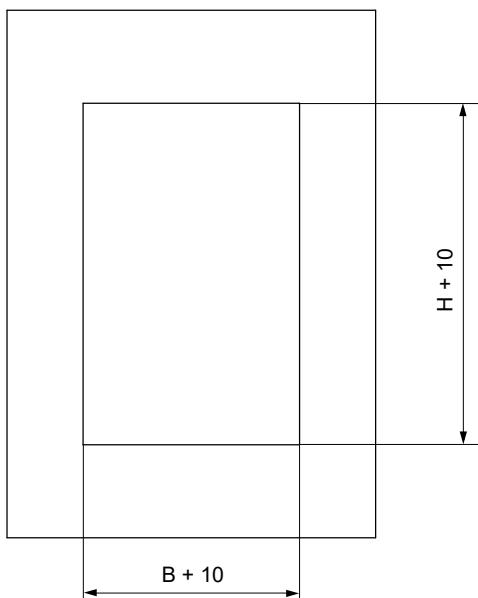
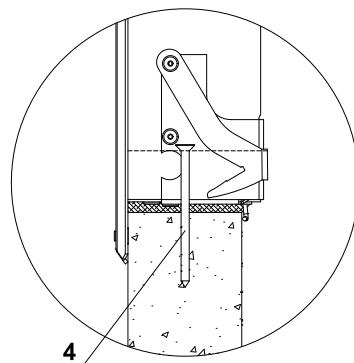


5) Prepare SEDM-D and set four fastening plates to the "open" position.



6) Install SEDM-D on the frame and mount it on four fastening plates.

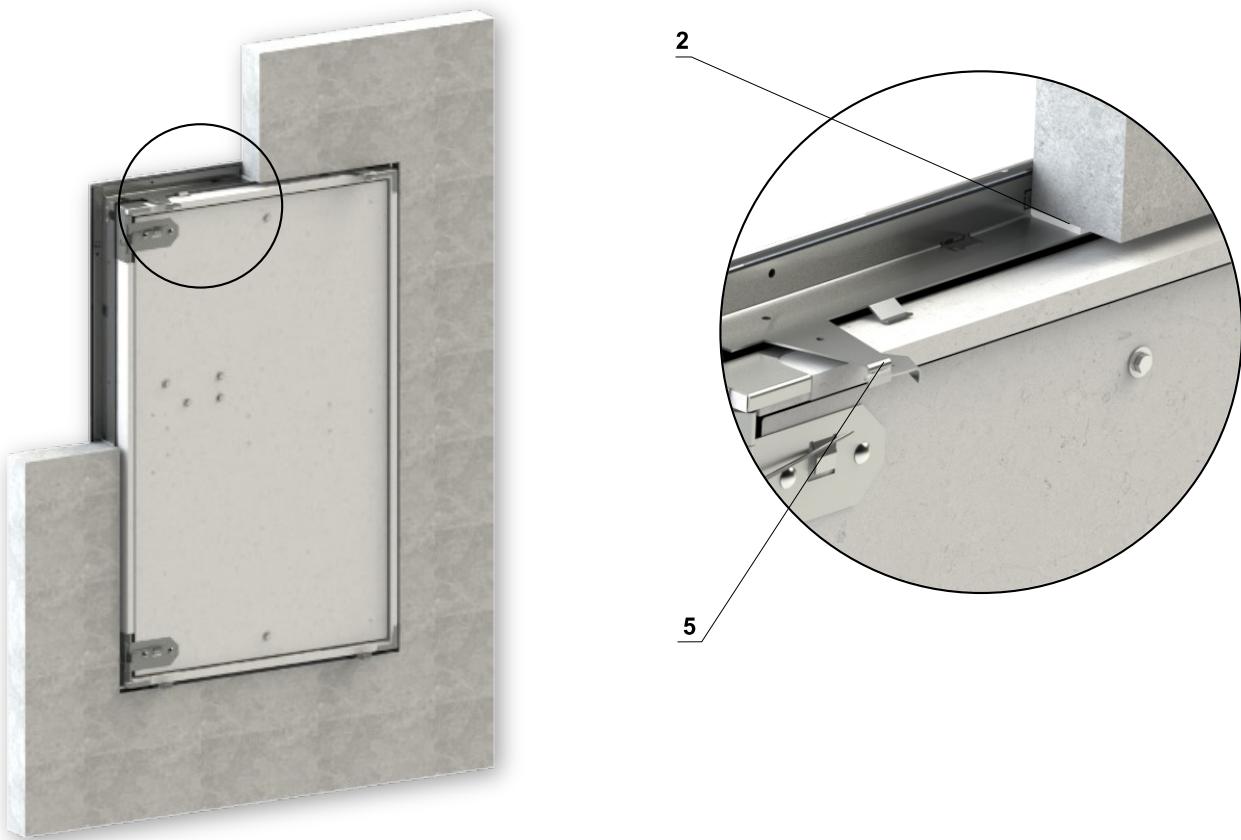


Installation - shaft from concrete or aerated concrete**With mastic****Installation opening****Detail of connection of the damper with shaft**

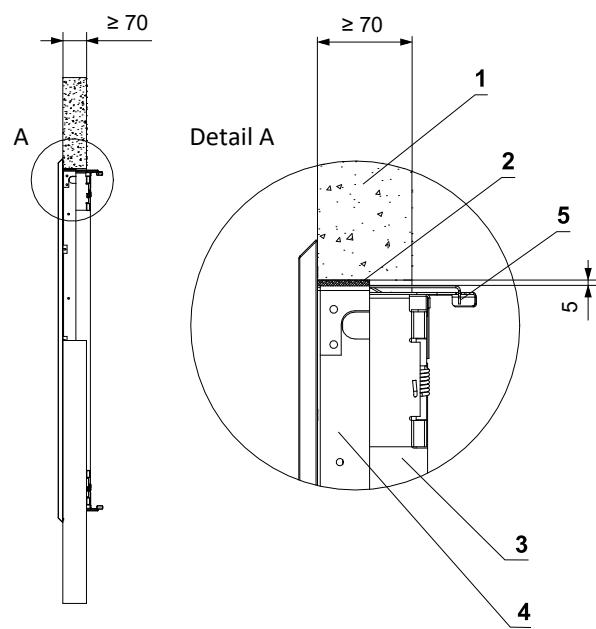
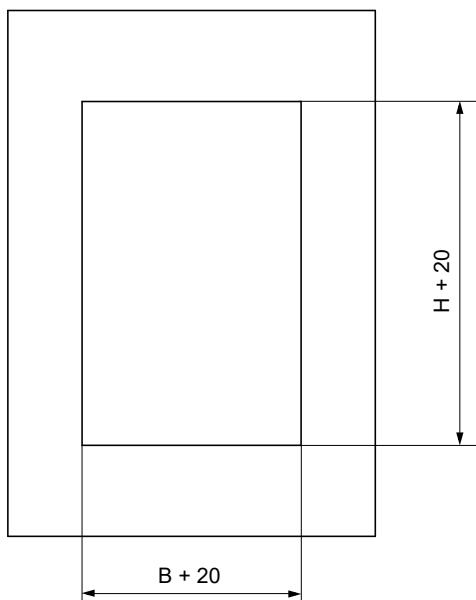
- 1 Concrete or aerated concrete
- 2 Fire-resistant mastic (e.g. HILTI Firestop Acrylic coating SFS-S ACR)
- 3 SEDM-D
- 4 Screw 6x100 mm 4x (connection of the damper with shaft)

Installation - shaft from concrete or aerated concrete

With installation frame



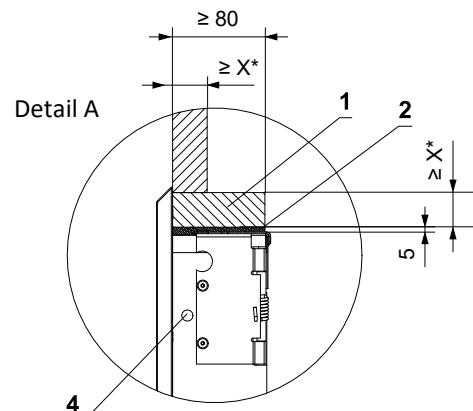
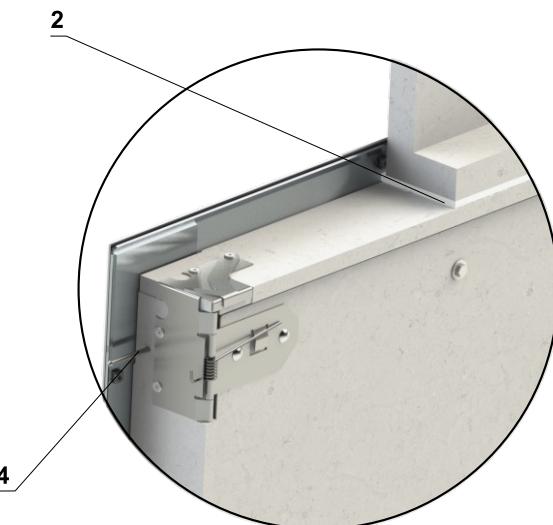
Installation opening



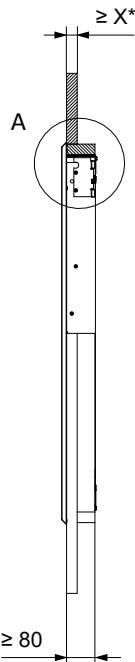
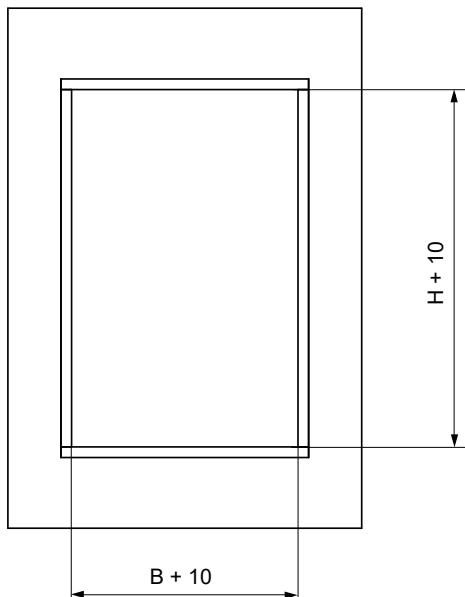
- 1 Concrete or aerated concrete
- 2 Fire-resistant mastic (e.g. HILTI Firestop Acrylic coating SFS-S ACR)
- 3 SEDM-D
- 4 Installation frame - installation procedure → see page 23
- 5 Installation frame and damper fastening plate 4x

Installation - shaft from fire-resistant panels

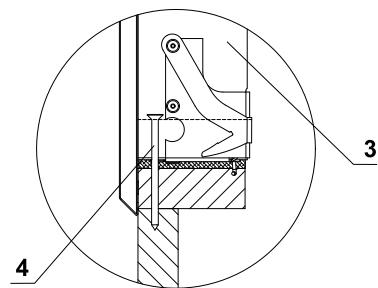
With mastic



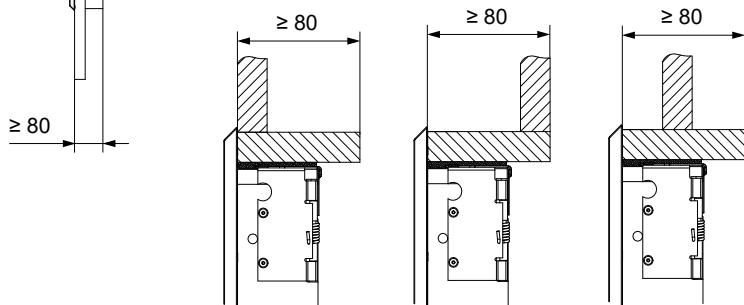
Installation opening



Detail of connection of the damper with shaft



Shaft examples



1 Fire-resistant panels

2 Fire-resistant mastic (e.g. HILTI Firestop Acrylic coating SFS-S ACR)

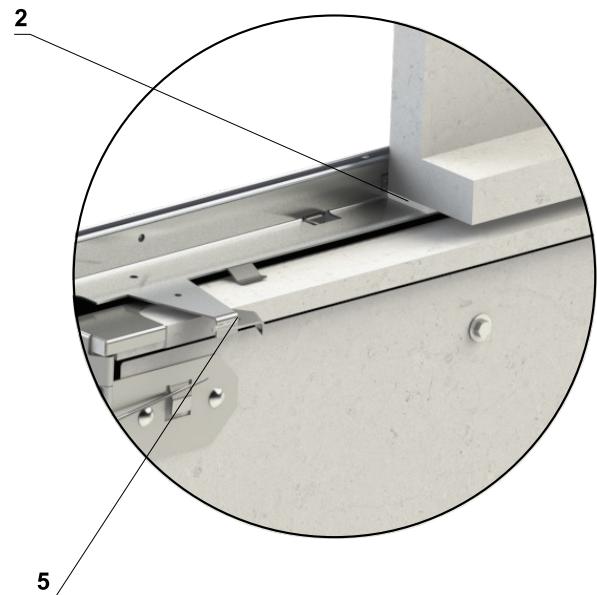
3 SEDM-D

4 Screw 5x70 mm 4x (connection of the damper with shaft)

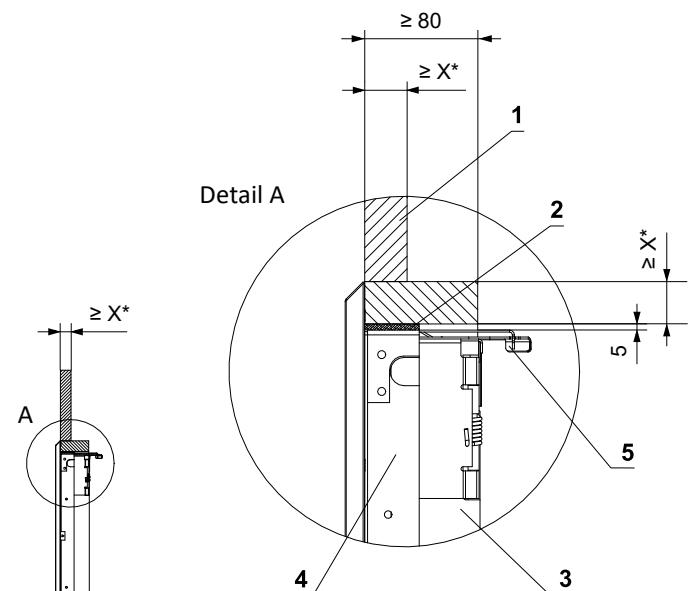
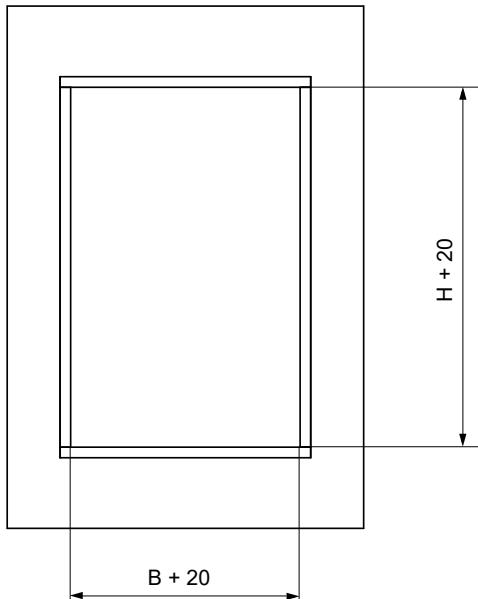
* X = shaft wall thickness in accordance with the given duct fire resistance class for the given pressure → see page 19

Installation - shaft from fire-resistant panels

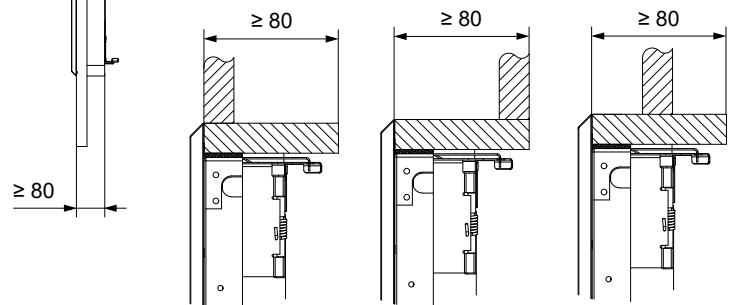
With installation frame



Installation opening



Shaft examples



1 Fire-resistant panels

2 Fire-resistant mastic (e.g. HILTI Firestop Acrylic coating SFS-S ACR)

3 SEDM-D

4 Installation frame - installation procedure → see page 23

5 Installation frame and damper fastening plate 4x

* X = shaft wall thickness in accordance with the given duct fire resistance class for the given pressure → see page 19

VI. TECHNICAL DATA

Pressure loss

Pressure loss calculation

$$\Delta p = \xi \cdot \rho \cdot \frac{w^2}{2}$$

Δp	[Pa]	pressure loss
w	[m/s]	air flow speed in nominal damper section
ρ	[kg/m³]	air density
ξ	[-]	coefficient of local pressure loss for the nominal damper section

Coefficient of local pressure loss

H	B								
	300	350	400	450	500	550	600	650	700
300	3,332	2,721	2,283	1,955	1,702	1,502	1,339	1,205	1,094
350	3,044	2,486	2,085	1,786	1,555	1,372	1,224	1,101	0,999
385	2,854	2,330	1,955	1,674	1,458	1,286	1,147	1,032	0,937
400	2,775	2,266	1,901	1,628	1,417	1,250	1,115	1,004	0,911
450	2,523	2,060	1,729	1,481	1,289	1,137	1,014	0,913	0,828
500	2,290	1,870	1,569	1,344	1,170	1,032	0,921	0,829	0,752
550	2,075	1,695	1,422	1,218	1,060	0,935	0,834	0,751	0,681
600	1,879	1,534	1,287	1,102	0,960	0,847	0,755	0,680	0,617
650	1,700	1,388	1,165	0,998	0,869	0,766	0,683	0,615	0,558
700	1,540	1,258	1,055	0,904	0,787	0,694	0,619	0,557	0,506
750	1,398	1,142	0,958	0,821	0,714	0,630	0,562	0,506	0,459
800	1,275	1,041	0,873	0,748	0,651	0,574	0,512	0,461	0,418
850	1,169	0,955	0,801	0,686	0,597	0,527	0,470	0,423	0,384
900	1,082	0,884	0,741	0,635	0,553	0,488	0,435	0,392	0,355
950	1,013	0,827	0,694	0,595	0,518	0,457	0,407	0,367	0,333
1000	0,963	0,786	0,659	0,565	0,492	0,434	0,387	0,348	0,316
1050	0,930	0,760	0,637	0,546	0,475	0,419	0,374	0,337	0,305
1100	0,916	0,748	0,628	0,537	0,468	0,413	0,368	0,331	0,301

VII. MATERIAL, FINISHING

- Damper casing and blade are made of fire resistant asbestos-free boards made of mineral fibres.
- Damper frame is made of aluminium sheet metal.
- Damper reinforcements and fasteners are galvanized.
- Installation frame is made of galvanised sheet metal.
- Grille G1 and G3 are made of aluminium sheet metal.
- Grille G2 is made of aluminium alloy.
- Grille G4 is made of steel.
- The colour of grilles will be RAL 9010, with the exception of the grille G1, which will be delivered without paint, unless specified in the ordering key.
- Any other requirements for the design will be considered atypical and will be addressed on an individual basis.

VIII. TRANSPORTATION, STORAGE AND WARRANTY

Logistic terms

- Dampers are **individually packaged** in a special packaging allowing: easy handling and distribution of the dampers on site minimizing the risk of damage and pollution. Stacking of packaged dampers on 120 x 80 cm palettes, with a possibility to stack dampers of different sizes together; stacking up to 12 layers of dampers on one palette allowed.
- Grilles and installation frames are packed and put on top of the palette with dampers. Note: palette with dampers is non-stackable. Assembly of the palette is then firmly wrapped in a plastic foil; this foil should be removed as soon as possible after the transportation in order to prevent water condensation and resulting degradation of the dampers.
- The dampers must be stored in clean, dry, well-ventilated and dust-free environment out of direct sunlight. Ensure protection against moisture and extreme temperatures (minimum temperature +5°C). The dampers must be protected against mechanical and accidental damage prior to installation.
- Another required packaging system should be approved and agreed by manufacturer. Packaging material is not returnable in case that another packaging system (material) is required and used and it is not included into final price of damper.
- Dampers are transported by box freight vehicles without direct weather impact, there must not occur any shocks and ambient temperature must not exceed +50°C. Dampers must be protected against impact when transported and manipulated. During transportation, the damper blade must be in the "CLOSED" position.
- Dampers must be stored indoor in environment without any aggressive vapours, gases or dust. Indoor temperature must be in the range from -30°C to +50°C and maximum relative humidity 95%.

Warranty

- The manufacturer provides a warranty of 24 months from the date of dispatch for the dampers.
- The warranty for fire dampers SEDM-D, provided by the manufacturer, is completely void if closing and control devices are unprofessionally handled by untrained workers or if electric components, i.e. end switches, motors and permanent magnets are dismounted.
- The warranty is void if dampers are used for other purposes, devices and working conditions than those allowed by these technical conditions or if the dampers are mechanically damaged during handling.
- If the dampers are damaged by transport, a record must be written down with the forwarder at reception for later complaint.

IX. ASSEMBLY, ATTENDANCE AND MAINTENANCE

- Assembly, maintenance and damper function check can be done only by qualified and trained person, i.e. "AUTHORIZED PERSON" according to the manufacturer documentation. All works done on the fire dampers must be done according international and local norms and laws.
- All effective safety standards and directives must be observed during damper assembly.
- To ensure reliable damper function it is necessary to avoid blocking the actuating mechanism and contact surfaces with collected dust, fiber and sticky materials and solvents.

End switches

- If the damper is equipped with end switches and these switches are not used during operation (e.g. because of a project change), they can be left on the damper and not connected (they need not be dismounted).

Installation / fixing the damper

- The damper casing shall not be deformed in the course of installation.
- These facts must be recorded in the respective operation documentation of the damper (record books of the damper, fire logs, etc.) and subsequently, adequate function checks must be carried out.

Commissioning and revisions

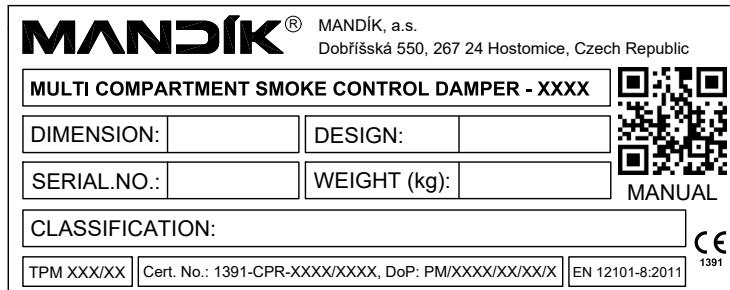
- Before entering the dampers into operation after assembly and after sequential revisions, checks and functionality tests of all designs including operation of the electrical components must be successfully provided and finished. Check the opening function of the damper blade. After entering into operation, these revisions must be done according to requirement set by national regulations.
- In case that dampers are found unable to serve for their function for any cause, it must be clearly marked. The operator is obliged to ensure that the damper is put into condition in which it is ready for function and meanwhile he is obliged to provide the fire protection by another appropriate way.

- Once the damper is built in, the damper blade shall not grind on the damper casing during opening or closing.
- Results of regular checks, imperfections found and all-important facts connected with the damper function must be recorded in the "FIRE BOOK" and immediately reported to the operator.
- It is recommended to provide periodical checks, maintenance and service actions on fire equipment by authorized persons. The authorized persons can be trained by producer, or by authorized distributor. All effective safety standards and directives must be observed during fire damper assembly.
- Visual inspection of proper damper installation, inner area of a damper, damper blade, contact surfaces and silicon seal.

X. ORDERING INFORMATION

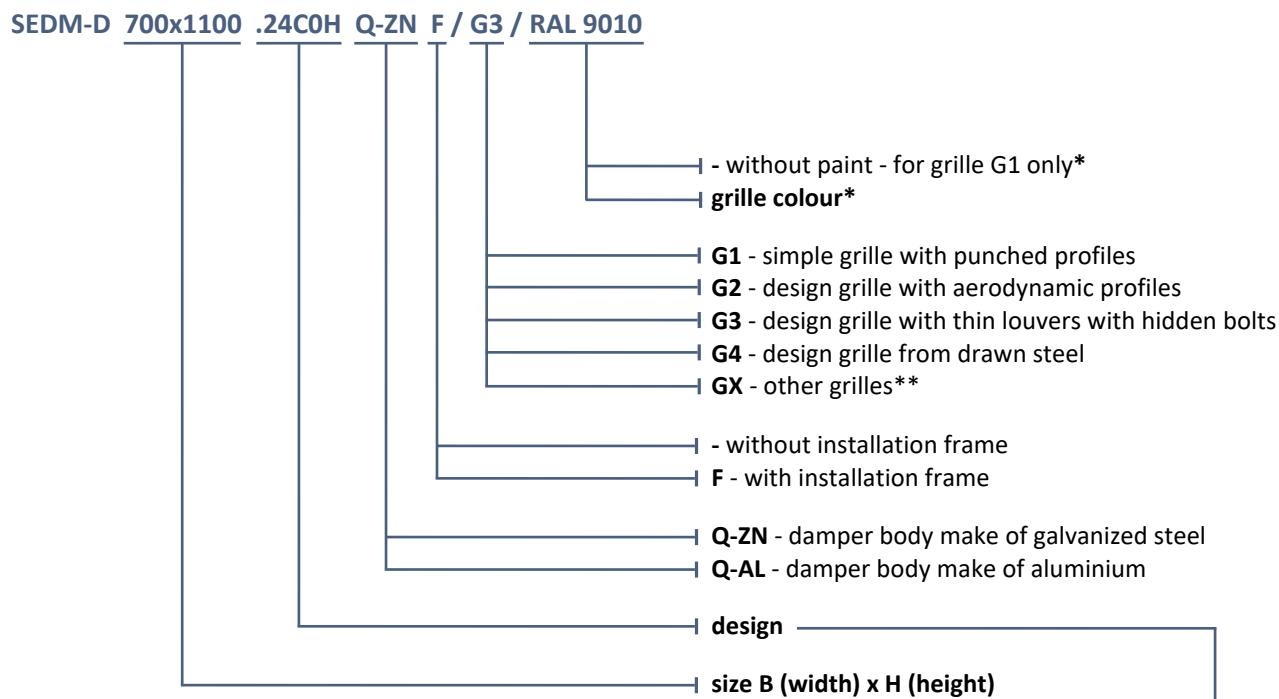
Data label

- Data label is placed on the damper casing (example)



Ordering key

Multi compartment smoke control damper SEDM-D



EXAMPLE:

SEDM-D 700x1100 .24C0H Q-ZN F/G3/RAL9010 - 700x1100-damper size, .24C0H-damper design, Q-ZN-damper body make of galvanized steel, F-with installation frame, G3-grille G3, RAL9010-grille colour

Damper design	Additional digit
Hand-operated rearming design with a magnet voltage of 24 V DC without end switches	.24C0H****
Hand-operated rearming design with a magnet voltage of 24 V DC and with two end switches	.24C2H
Hand-operated rearming design with a magnet voltage of 24 V DC and with two pairs of end switches	.24C4H
Hand-operated rearming design with a magnet voltage of 48 V DC without end switches	.48C0H****
Hand-operated rearming design with a magnet voltage of 48 V DC and with two end switches	.48C2H
Hand-operated rearming design with a magnet voltage of 48 V DC and with two pairs of end switches	.48C4H
Electric motor rearming design*** with a magnet voltage of 24 V DC without end switches	.24C0M****
Electric motor rearming design*** with a magnet voltage of 24 V DC and with two end switches	.24C2M
Electric motor rearming design*** with a magnet voltage of 24 V DC and with two pairs of end switches	.24C4M
Electric motor rearming design*** with a magnet voltage of 48 V DC without end switches	.48C0M****
Electric motor rearming design*** with a magnet voltage of 48 V DC and with two end switches	.48C2M
Electric motor rearming design*** with a magnet voltage of 48 V DC and with two pairs of end switches	.48C4M

* Grille G1 is not powder painted as standard. Can be powder painted, if specified in the ordering key.

Grilles G2, G3, G4 are powder painted. If no colour is specified in the ordering key, the colour will be RAL 9010.

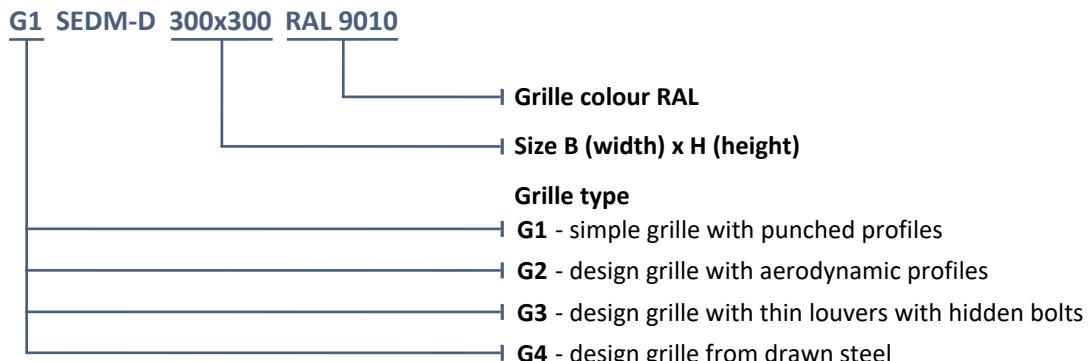
** Additional third-party review and approval is required. The review process is based on documentation exchange only.

*** Electric motor receives both 24 V DC and 48 V DC supply voltages.

**** This design is not in accordance with NF 61.937-1, and not in accordance with NF 61.937-10

Accessories

Grille



Installation frame

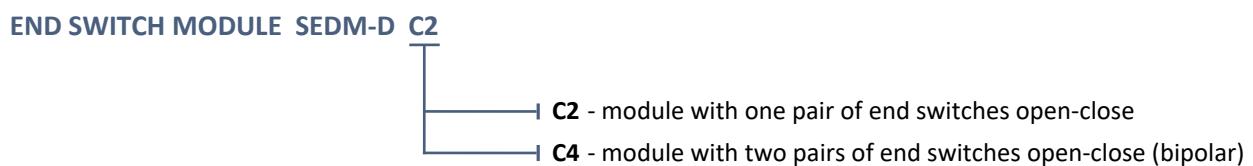


Spare parts

Restraint mechanism



End switch module



Rearming motor

REARMING MOTOR SEDM-D

The producer reserves the right for innovations of the product.
For actual product information see www.mandik.com

MANDÍK®

www.mandik.com